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# Waterloo Industrial Park District Structure Plan

February 2020



# Waterloo Industrial Park

## District Structure Plan

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# Waterloo Industrial Park District Structure Plan

## Chairman of the WAPC – Foreword

The *Waterloo Industrial Park District Structure Plan* and the *Wanju District Structure Plan*, together, form a major catalyst towards establishing a significant employment node and accompanying urban development precinct in the Greater Bunbury Region.

This plan is a framework for future land use and decision-making and outlines the Western Australian Planning Commission and the Shire of Dardanup's key planning aspirations, objectives and principles for the area. This plan is the result of a truly collaborative process between the Commission and the Shire, and demonstrates what can be achieved when we work together in a genuine partnership.

Waterloo Industrial Park will act as a primary economic driver for the growth planned for the urban expansion area Wanju, and further afield throughout Greater Bunbury and the South West. People will have the opportunity to live in Wanju and work in Waterloo creating a connected community.

The proposed Waterloo Industrial Park comprises approximately 1,350 hectares of industrial land and is strategically located on the eastern outskirts of Bunbury with excellent access to the proposed Bunbury Outer Ring Road and the Bunbury Port. It is immediately south of the urban expansion area of Wanju and east of the proposed Picton Industrial Park Southern Precinct.

Waterloo's proximity to the existing Bunbury to Perth railway provides the opportunity for a future rail spur into the area. It is important that land adjacent to the potential spur is safeguarded for uses that would benefit from rail access. Provision is also made for the establishment of an agri-food processing precinct in the south east of the district structure plan area.

The South West is one of the fastest growing regions in Western Australia. The Commission is pleased to play a pivotal role in facilitating the region's economic growth by planning to make adequate industrial and commercial land available into the future.



**David Caddy**  
Chairperson



## Shire President – Foreword

The *Waterloo Industrial Park District Structure Plan* is jointly presented by the Shire of Dardanup and the Western Australian Planning Commission (WAPC).

Now the district structure plan is endorsed, the Shire looks forward to creating a new 1,350 hectare industrial district for the Greater Bunbury region. The Waterloo Industrial Park will provide an important economic driver for growth in neighbouring Wanju and the Greater Bunbury.

The release of the Wanju District Structure Plan in February 2020 marked an unprecedented step in the future development of our Shire. With a projected population of 45,000 residents and 18,500 homes, Wanju – meaning 'Welcome' in the local Noongar language - is one of the biggest urban expansion areas to be defined in regional Western Australia over the next decade.

Waterloo Industrial Park and Wanju are positioned in the heart of our Shire with excellent access to the proposed Bunbury Outer Ring Road, only five kilometres to the Bunbury Port and close to the Bunbury to Perth railway line with a rail spur into the Industrial Park allowed for.

Our enviable regional lifestyle is driving strong population growth. We need to cater for a growing population, not only with homes and amenities like those planned in Wanju, but with employment-generating opportunities for strong and sustained economic development for the region.

This endorsed Waterloo Industrial Park District Structure Plan represents an important step in the planning process towards achieving those objectives.



**Mick Bennett**  
Shire President



# Waterloo Industrial Park

## District Structure Plan

### Executive Summary

As set out in the initial and revised draft *Waterloo Industrial Park District Structure Plan* the proposed Waterloo Industrial Park represents a significant medium to long-term economic development opportunity for Greater Bunbury. It is well situated within close proximity, and with good road and rail linkages, to the Port of Bunbury.

Work carried out by Main Roads WA since March 2017 has culminated in a new alignment of the proposed Bunbury Outer Ring Road (BORR), which has been endorsed by the WAPC (May 2018). This new alignment will have a direct impact on development at Waterloo and has precipitated the need for re-advertising this revised draft District Structure Plan. The proposed new BORR alignment has resulted in some proposed design changes to the DSP and these are reflected in this revised draft document.

With the proposed new BORR alignment Waterloo Industrial Park will have excellent access to and from the strategic highway network, with the BORR providing rural freeway standard road around Greater Bunbury. The BORR, for which Federal Government funding was confirmed in May 2018, will offer direct highway links from Waterloo Industrial Park to the existing Forrest Highway, and access to Perth and Peel, to the north, and to Bussell Highway and the South Western Highway (southern section) to the south.

In addition to the excellent road linkages to the DSP area the existing Perth - Bunbury and the disused Northcliffe - Bunbury railway lines are positioned immediately to the north and south-west of the DSP area, respectively. The existing Perth - Bunbury railway provides the opportunity for multi-modal terminal facilities to be developed at Waterloo, potentially linking in with the Port of Bunbury, which is situated between 10 and 14 kilometres to the north-west of the area.

The site conditions within the DSP area, with a clay sub-soil resulting in a high perched water table, provide the opportunity for innovative and sustainable building construction techniques to be employed and the provision of sustainable energy and water management measures to provide for a resilient future.

The proposed Waterloo Industrial Park will, in many ways, be inextricably linked to the proposed new community of Wanju, which is to be located immediately to the north of Waterloo. Without the economic development and new jobs arising from the development of Waterloo the urban expansion proposed for Wanju will be developed at a significantly slower rate than might otherwise be the case.

### Foundations of the new community

Waterloo was initially identified in *Industry 2030 – Greater Bunbury Industrial Land and Port Access Planning* (WAPC, 2000) for long-term industrial development. The environmental constraints that have emerged over the past ten years on the neighbouring Preston and Picton industrial estates, reducing their developable area, have further increased the importance of Waterloo as a long-term industrial development option for Greater Bunbury.

The *Greater Bunbury Strategy 2013*, developed by the then Department of Planning to interpret State planning policy at the local level and endorsed by the Western Australian Planning Commission (WAPC), considered several different alternatives for future growth of the Greater Bunbury sub-region.

The Strategy highlighted significant opportunities for infill and redevelopment within the existing urban footprint including in the Bunbury central business district and the hinterland towns of Dardanup, Capel, Boyanup and Brunswick Junction. After consideration of the potential alternatives, one greenfield urban expansion area was identified in the Waterloo district, at what is now called Wanju, and a major industrial expansion area identified in the Waterloo / Paradise district south of the Bunbury-Perth railway line, north of the Ferguson River, and west of Waterloo Road.

The 2014 *South West Region Economic and Employment Land Strategy* also highlighted Waterloo as having potential for transport, logistics, general industry and agri-food processing. The Strategy recognised the potential for:

*'synergies between the Waterloo site and Bunbury Port should the port decide to diversify for containers in the medium to long-term.'* (page 25).

### Consultation draft district structure plan

This endorsed DSP represents a further important stage in the planning for Waterloo Industrial Park. It confirms and builds upon the key planning aspirations, objectives and principles that the WAPC and Shire of Dardanup, working in partnership, set out in the initial and revised draft Waterloo DSP.

It is important to emphasize that this final DSP is an updated version of this document taking into account:

- the district water management strategy, and
- comments received on the revised draft DSP



# Waterloo Industrial Park

## District Structure Plan

### Structure of the district structure plan

This document is divided into two broad sections:

- **Part 1** – implementation
- **Part 2** – explanatory section and technical appendices.

### Regional position

The DSP incorporates the high-level principles outlined in the *Greater Bunbury Strategy 2013* to guide the sub-region to a sustainable future. It creates a plan for the future Waterloo Industrial Park that is integrated with the rest of the sub-region, creative and innovative in its design, forward-looking and sustainable.

Figure A outlines Waterloo's position in its sub-regional context and highlights the existing regional and sub-regional activity centres, employment centres and movement networks within Waterloo's area of influence.

### Principal planning requirements for the Waterloo Industrial Park

The development of Waterloo Industrial Park provides challenges and opportunities that will require consideration, resolution and delivery through its planning and development phases. Outlined below is an overview of the principal planning requirements in the implementation of development.

### Water Servicing

Provision of water servicing during staged development must take account of the needs of future stages to ensure the overall District Structure Plan vision can be achieved.

For Waterloo, and neighbouring Wanju, efficient integrated total water cycle management solutions are being promoted, which may include drainage, scheme water, fit for purpose water and wastewater.

Water efficiency measures for both scheme and fit for purpose water use are essential to manage the effects of an increasing demand from a growing population in a drying climate. To provide climate resilient fit for purpose industry process and irrigation water cost effective centralized and de-centralized water recycling, reuse and harvesting systems are encouraged.

Surface water management aims to protect and enhance downstream receiving environments; maintain serviceability of urban infrastructure (e.g. roads and open space); safely manage major event runoff while protecting life and property and ensuring the flood regime of the general area is not detrimentally impacted.

### Energy efficiency

An important feature of Waterloo will be the efficient use of energy in terms of the construction of the development, the way that individual buildings operate and reducing the need to travel by private vehicle. Technology is moving particularly quickly in this field, especially in terms of the use of solar energy, the storage of that energy by batteries and the creation of energy from waste. To be a sustainable development Waterloo will need to embrace this new technology.

### Highway links

The successful development of Waterloo will require a high degree of connectivity to the rest of Greater Bunbury and the South West region. The construction of the Bunbury outer ring road will be a key impetus to the development at Waterloo by providing key inter-regional north-south and east-west highway links (via the intersection with Wireless Road), including improved access to the Port of Bunbury.

### Street network

The street network through Waterloo will need to be permeable and legible for all traffic. The streets will be orientated in a predominantly grid pattern, essentially north-south and east-west to maximise benefits for buildings from passive solar design. Well-established trees and other landscaping will be an important addition along all streets to provide amenity, shade and reduce the urban heat island effect.

While traditionally the scale and nature of industrial and business parks is such to discourage walking and cycling, Waterloo will be different in that it will provide an attractive streetscape which will make walking and cycling attractive options for workers and others moving about the area.

### Safeguarding the opportunity for uses requiring rail-based access

Given the proximity of the proposed Waterloo Industrial Park to the Perth–Bunbury railway line and the linkages this rail line has with the Port of Bunbury, and further afield, it will be important to ensure that the opportunity for uses benefitting from rail-based access in the DSP area is safeguarded for the long-term and is not lost to non-railway related activities. A rail spur off the Perth–Bunbury railway line is proposed to run parallel to the existing Perth–Bunbury railway line to provide the opportunities for rail-based access while minimising the land take.

# Waterloo Industrial Park

## District Structure Plan

Table A: Key statistics and planning outcomes

Item	Data
Total area covered by district structure plan	1350 hectares
No. of business hubs	1
Estimated potential number of local jobs (in DSP area)	4000 jobs
Areas identified as: <ul style="list-style-type: none"><li>• industrial</li><li>• primary roads</li><li>• rail</li><li>• conservation area</li><li>• public utilities</li></ul>	1286 ha 56 ha 6 ha 6 ha 3 ha



# Waterloo Industrial Park District Structure Plan

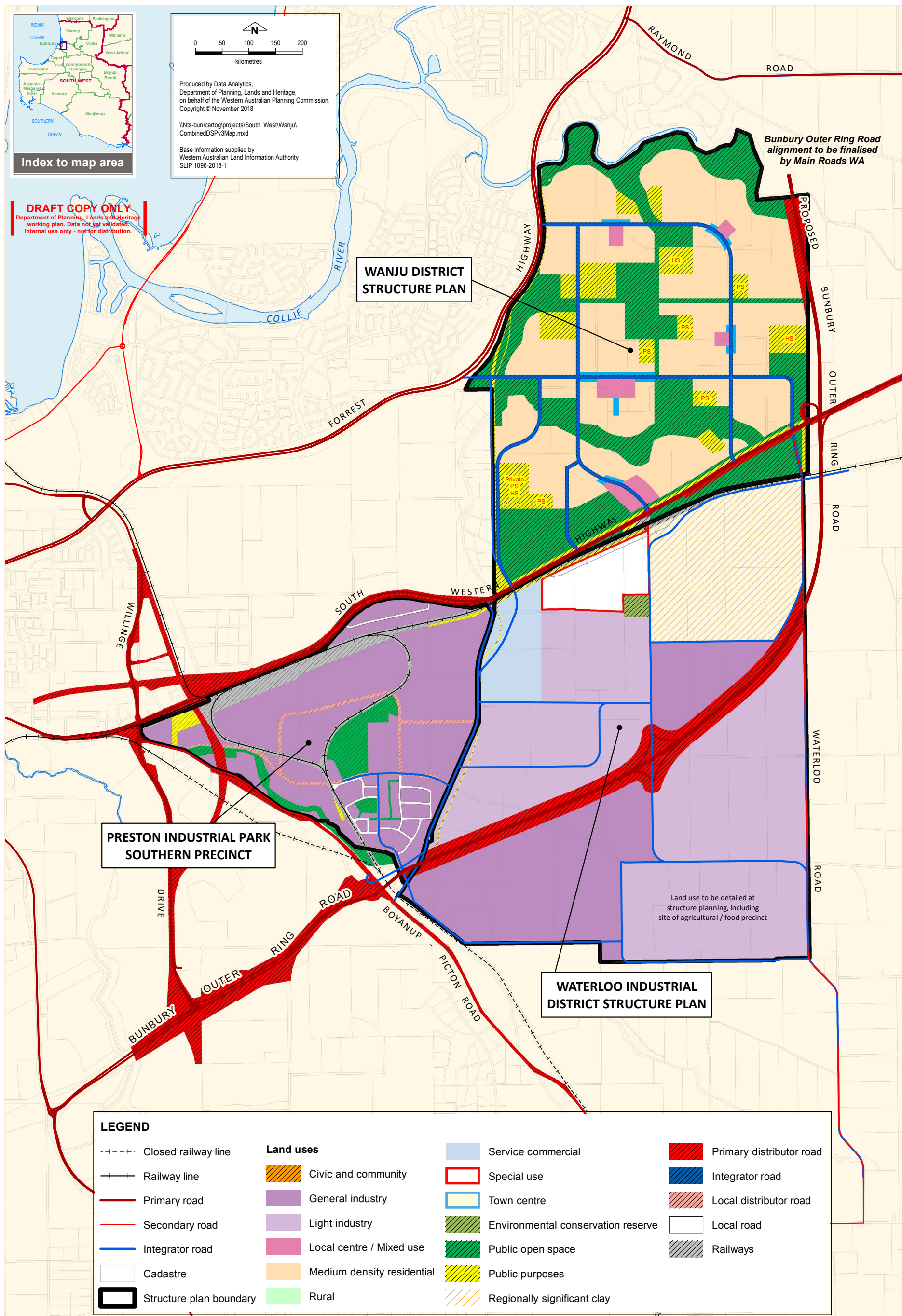


Figure A: Regional context of Waterloo Industrial Park

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## District Structure Plan

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# Waterloo Industrial Park

## District Structure Plan

### Part One – Implementation



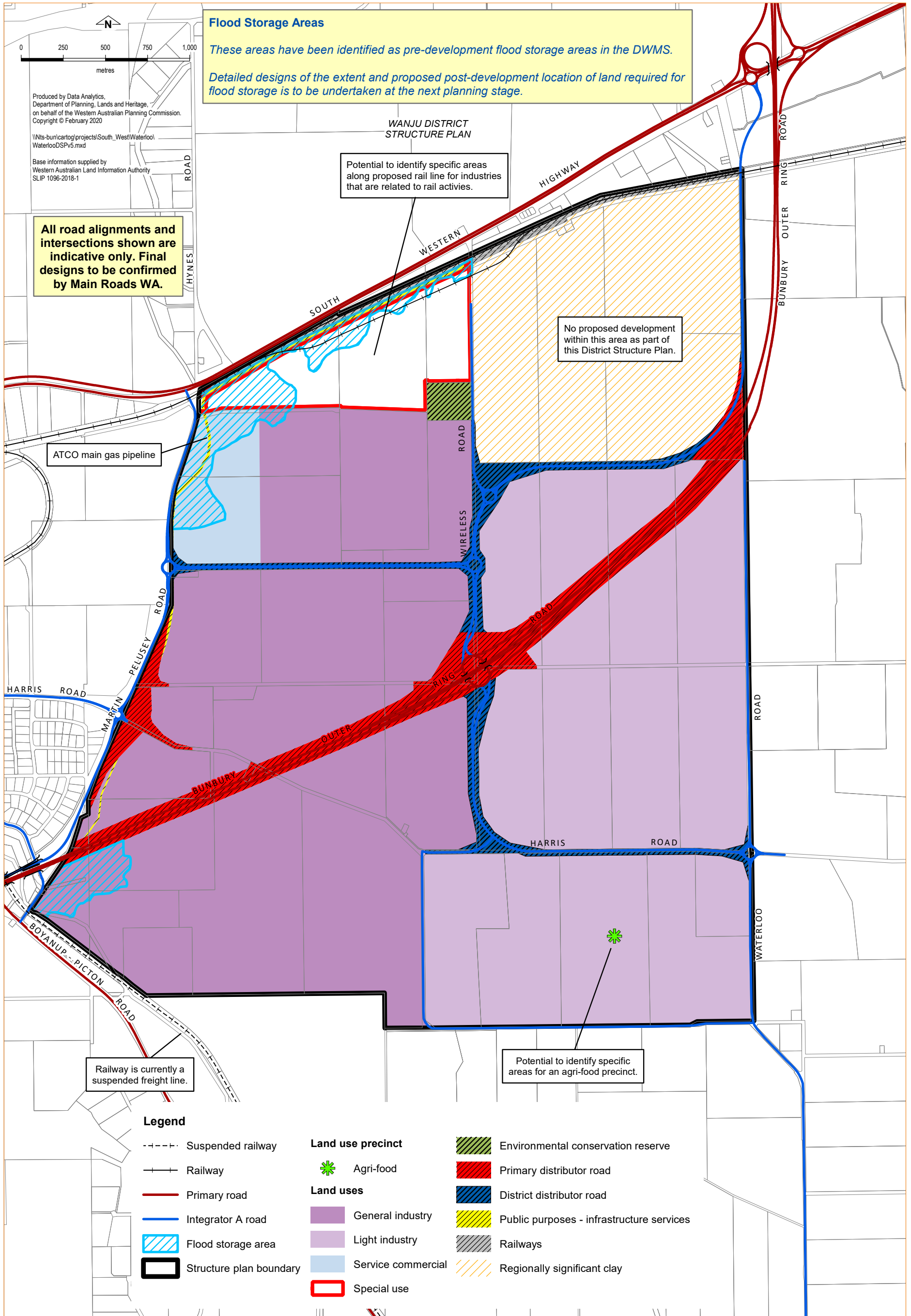


Figure 1.1: Waterloo Industrial Park district structure plan

# Waterloo Industrial Park

## District Structure Plan

### 1 District structure plan area

The Waterloo Industrial Park District Structure Plan (DSP) area is approximately 1350 hectares, bounded by:

- the existing Perth-Bunbury railway line to the north
- the existing Waterloo Road to the east
- Martin-Pelusey Road and the Picton South Industrial Park to the west
- to the south Damiani Italiano Rd, property boundaries (southern boundaries of Lots 9, 3 and 273) and the currently disused Northcliffe - Bunbury railway line.

The Wanju DSP area, located immediately to the north of the Waterloo DSP area, will be subject to the provisions of its own DSP, an initial draft of which was published for consultation in April 2016.

The revised draft versions of both the Waterloo and Wanju DSPs are now advertised concurrently for consultation purposes prior to being finalised for endorsement by the WAPC and the Shire of Dardanup.

A further DSP for the proposed Picton South Industrial Park, situated immediately west of the proposed Waterloo Industrial Park (Figure 1.2) was recently endorsed by the WAPC.

### 2 Operation

The Waterloo DPS came into effect on February 2020 when it was endorsed by the WAPC.

### 3 Staging

Development of the size and scale proposed for Waterloo Industrial Park is likely to take several decades to be fully completed. Consequently, it is necessary to have a sufficiently adaptable planning framework that enables the development of a suitable range of industrial land uses while achieving an attractive and unified industrial area.

For development to take place within a particular precinct a local structure plan will be required to be prepared for that area and, once completed, approved by the WAPC. The proposed precincts within the Waterloo Industrial Park are set out in Figure 1.3. The local structure plans will set down specific design guidelines for the individual precincts, as opposed to the DSP stage.

The planning principles for each precinct will be used to guide the preparation of local structure plans, and any associated planning objectives and design guidelines.

Which areas are developed first will be a decision for the WAPC. However, those initial development areas will need to ensure that the infrastructure implications for other parts of the DSP area are resolved and implemented before development commences.

### 4 Subdivision and development requirements

#### 4.1 Proposed land-uses

Waterloo Industrial Park will provide for a diversity of industrial space to give future industries the opportunity to develop and grow. The intention is that the area will complement existing industrial and business parks in the rest of the sub-region, while bringing additional development opportunities.

The close proximity and good accessibility to urban expansion area of Wanju will also help provide a wide variety of skilled employees in the local area. It will also encourage a high degree of employment self-containment within the combined Wanju and Waterloo development areas.

**Table 1: Proposed land-uses and approximate areas**

Proposed land use	Area (ha) <sup>1</sup>
Industrial (gross)	1285
primary roads	56
rail	6
Areas retained as conservation areas	6
Public utilities	3
<b>TOTAL</b>	<b>1356</b>

<sup>1</sup> Areas have been rounded to the nearest whole number. The totals will sometimes differ marginally from the sum of individual parts.





### 4.2 Commercial hub

A local commercial hub will be provided within the DSP area to meet with the local day-to-day needs of the businesses and employees of, and visitors to, the Waterloo Industrial Park. The location of the commercial hub is proposed for a location in close proximity to the intersection of the Bunbury outer ring road to allow good access to and from most of the area.

The provision of on-street and off-street car parking in front and close to the hub will be important. Mall-based retail centres and large individual retail units (over 500 m<sup>2</sup> in gross area) will not be permitted and the overall retail floorspace should be restricted to less than 10,000 m<sup>2</sup>.

An emergency services hub would be an appropriate use within the commercial hub and its proximity to the intersection onto the BORR would facilitate good accessibility to the wider strategic highway network.

### 4.3 Industrial

The bulk of the Waterloo DSP area will be devoted to industrial uses. Industrial uses are those where the premises are used for the manufacture, dismantling, processing, assembly, treating, testing, servicing, maintenance or repairing of goods, products, articles, materials or substances and including facilities on the premises for any of the following purposes:

- the storage of goods
- administration or accounting work
- the selling of goods by wholesale or retail
- the provision of amenities for employees
- incidental purposes.

### 4.4 Light industrial

Light industrial uses are those where the impacts on amenity of the area in which the premises are located can be mitigated, avoided or managed.

The DSP map (Figure 1.1) highlights that the areas:

- north of the proposed Bunbury outer ring road alignment and east of Wireless Road, and
- south of the proposed Bunbury outer ring road and east of Wireless Road and Damiani Italiano Road

are zoned for light industrial uses. Such uses will also be permitted in the remainder of the DSP area, generally located in more visually prominent areas, including along arterial streets. Areas identified for light industrial uses will normally provide for a range of generally smaller-scale light and service industries and related enterprises which by their nature will not adversely affect the amenity of the surrounding area.

Normally smaller, and thus more affordable, lots are to be provided for light industrial uses, generally lots of less than 4000 square metres.

### 4.5 General industrial

General industrial uses are proposed to be situated in the north-west and south-west quadrants, and will be provided for on larger lots, generally between 4000 square metres and up to five hectares, allowing for a degree of separation from other, more sensitive uses. Such lots will cater for either larger-scale industrial or related enterprises or for the accommodation of an appropriate buffer from more sensitive land uses.

### 4.6 Service commercial

Service commercial development refers to commercial activities which, because of the nature of the business, require good vehicle access and/or relatively large sites. These businesses can provide for a range of wholesale sales, showrooms, trade and services which, by reason of their scale, character, operational or land requirements, are not generally appropriate in, or cannot conveniently or economically be accommodated in, the central area, shops and offices or industrial areas.

Service commercial development should be restricted to parts of the DSP area which have good highway access to residential areas in Greater Bunbury, including Wanju. It is proposed that service commercial uses be restricted to the north-west corner of the DSP area, within close vicinity of Martin-Pelusey Road and Hynes Road, and via the proposed grade-separation over South Western Highway and the railway line to Wanju. Direct access from service commercial lots onto integrator streets will be limited through the provision of reciprocal rights of access over driveway cross-overs and visitor car parking areas.

Buildings associated with service commercial uses will be required to have a suitable street frontage aspect, be of a high design standard and separated from more sensitive land uses to ensure the amenity of the area is not compromised.



### 4.7 Agri-food processing precinct

In the initial and revised draft DSPs the south-easterly precinct of the DSP area was identified as appropriate for an 'agri-food processing' precinct and this reference is retained for the final DSP. An 'agri-food processing' precinct is considered to be a mix of industries relating to the processing of food co-locating to take advantage of the synergies of shared use of common infrastructure, supply-chain proximity or shared environmental buffers.

Subject to the appropriate buffers a range of activities could be considered to come under the umbrella of food processing including dairy processing; cold storage; cannery; food manufacturing; fruit, vegetable and seafood processing; composting; and related transport uses. Many of these industries fall within the general industry definition and could be approved within that land use zoning. Abattoirs could be permitted within such a precinct, subject to the appropriate buffering.

Since the publication of the initial draft Waterloo DSP GHD Consultants has published, on behalf of the Department of Primary Industries and Regional Development (DPIRD), a Waterloo Agri-Food Planning Analysis (June 2018).

The report recommends that agri-food facilities be disbursed throughout the Waterloo Industrial Park rather than concentrated within a dedicated precinct. It goes on to state that:

*'This approach would provide the flexibility for agri-food facilities to be either clustered or separated as required. While there are some benefits and synergies in clustering agri-food businesses together (e.g. potential for shared facilities and services), there is significant variations in requirements. Some agri-food businesses will have more in common with other types of industrial uses than fellow agri-food businesses (e.g. processing vs distribution). Furthermore there are some valid reasons why certain agri-food businesses should be separated (e.g. biosecurity, food safety, and amenity impacts).'*

*Ideally the WIP will provide a range of different precincts to suite the specific needs of agri-food and other industrial businesses.'* pages 43-44.

Consequently, while this DSP identifies the south-east precinct as a potential for agri-food businesses it does not exclude the potential for such businesses to be located elsewhere in the DSP area, and also for other non-food related businesses to be located in the south-eastern precinct. Such an approach provides the flexibility for agri-food facilities to be either clustered or separated, as recommended in the DPIRD report.

### 4.8 Water Servicing

Timely provision of water servicing needs for industrial, commercial and community business and facilities is essential. However, long-term needs must be considered during the planning and design of staged development, so as not to constrain future development stages and the overall vision for both Waterloo and Wanju.

To enable efficient integrated total water cycle management solutions to be realised planning should consider drainage, scheme water, fit for purpose water and wastewater water servicing needs. In the event that cost effective decentralised solutions are deemed viable, these may only be achievable after a critical mass of service provision has been reached. There may therefore be a need for scheme and wastewater servicing to initially connect to existing centralised services.

Supply options for fit for purpose irrigation water for Waterloo and Wanju will be guided by the outcome of the water supply planning as identified in the Wanju and Waterloo Water Servicing Report (GHD 2018). The demand for fit for purpose industry process water is unknown and has not been investigated. However, through planned efficiency measures (such as piping the irrigation system) Harvey Water has indicated it may be able to provide a cost effective source.

### 4.9 Surface water management

The quality of stormwater in Waterloo is proposed to be improved through the application of water sensitive urban design. Measures to achieve this include the use of at-source treatment for small events and a surface water system that will help reduce velocities and detain water to enable greater opportunities for improved water quality through both chemical and bio-physical processes.

Surface-water management needs to take account of both upstream catchment flows and stormwater run-off from the proposed urban development. To ensure the flood regime of the area is not detrimentally impacted in low-lying seasonally inundated catchments consideration of lost catchment storage is important.

A network of surface-water swales, integrated with street landscaping, is proposed in Waterloo. The swales are proposed to be in a north-south and east-west alignment. The distance between the swales (Figure 1.1) will be set out in more detail in the district water management strategy and will be designed to minimise the amount of imported fill required. In contrast to Wanju, where the swales will be accommodated generally in multi-use corridors, in Waterloo they will be accommodated predominantly within road reserves.

The exact location of swales will be determined through the local structure plans taking into account the built form, land uses and road layout.

Safe management of major event run-off may require provision of detention areas. The need will be investigated in the district water management strategy. Detention options include storage within swales and adjacent open space/roads and purpose built detention basins.

### 4.10 Conservation area

Lot 310 (5.8 hectares) to the west of Wireless Road in the northern half of the Waterloo DSP area is to be conserved for its existing remnant vegetation value. The radio mast on the site has existed since the 1930s and the site has been fenced and largely untouched.

This site is identified by the Wanju and Waterloo Flora and Fauna Study (2014) as the only extent of remnant vegetation classified as being between 'very good' to 'good' condition within the Waterloo DSP area, although some parts of the site are identified as being 'degraded'.

### 4.11 Areas safeguarded for regionally-significant mineral and raw material deposits

To prevent sterilisation and ensure the long-term security of strategic minerals and basic raw materials the Greater Bunbury Region Scheme identifies approximately 233 hectares of land west of the existing Waterloo Road, and 127 ha to the east of Waterloo Road, north-east of the DSP area as a regionally significant clay deposit. As such, this land will only be permitted for areas of hard standing or built development not intended to be permanent - that is, where such development would not prejudice future extraction of the clay deposits. The only exception is for redevelopment of the existing brickworks for a new brickworks facility. As a consequence this area has been excluded from the DSP area.

Approximately 45 hectares in the south-eastern corner of the DSP area are identified under the Greater Bunbury Region Scheme as part of the strategic minerals resource policy area, which is a relatively small part of a wider Strategic Titanium-Zircon deposit area. There is a buffer of one kilometre to this area identified as a 'referral' area which extends further into the DSP area.

The Greater Bunbury Region Scheme Strategic Minerals and Basic Raw Materials Resource Policy sets out a presumption against rezoning and development. Any proposed development in this area would need to demonstrate that the proposed use would not prejudice current or future mining of mineral resource or extraction of basic raw materials within the areas, subject to advice from the Department of Mines, Industrial Regulation and Safety and any other planning or environmental considerations, including policies of the WAPC and policies in town planning schemes.

### 4.12 Movement and transport

It is recognised that in an industrial park environment such as Waterloo the motor vehicle will be the dominant mode of transport. However, Waterloo's streetscape will be designed in a manner to support and encourage walking and cycling as alternative modes of transport. For this to be achieved a significant and proportional investment will be required to ensure that walking and cycling are safe, enjoyable and practical experiences for as many trips as possible.

Shared paths will be required along both sides of all streets. The widths of such paths will allow for safe (both real and perceived) and pleasant pedestrian movement and will also allow for the space to be shared with cyclists. Appropriate street and footpath lighting, minimising crossovers, and dropped kerbs are other important elements in making walking an attractive option.

Streetscape designs, landscaping plans, urban design and planning in the local structure plans must ensure that walking and footpaths have a high priority in street and public open space design.

### 4.13 Cycling and other wheeled modes

Development at Waterloo will be required to provide for the needs of cyclists to make cycling an attractive option for those trips to and from Waterloo that can be undertaken by bicycle.

Strategically placed end-of-trip facilities including bicycle parking, charging stations for electric bikes, toilets and change rooms, lockers, and water fountains will need appropriate investment and maintenance. Also, all cycle paths and lanes will need to be well lit.

### 4.14 Public transport

Given the relatively low-densities of development and employment and the widespread catchment of the workforce it is likely to be difficult to justify the introduction and maintenance of public transport within the Waterloo Industrial Park.



# Waterloo Industrial Park

## District Structure Plan

### 4.15 Proposed highway network

The strategically-located Waterloo Industrial Park will be well served by the existing and proposed extensions to the highway network. Further transport modelling is being undertaken by Main Roads Western Australia for the Greater Bunbury area and will help inform the final DSP.

The development of the proposed road network will be undertaken in a staged manner with the expectation that single-lane carriageways and roundabouts at key junctions will be sufficient for the road network in the short to medium term, apart from the Bunbury outer ring road.

All roads will be built to standards specified by the Shire of Dardanup. This includes major intersections being designed to accommodate the turning circle of B-double vehicles. Proposed four-way intersections of integrator roads will be planned as roundabouts in the first stage with traffic signals being considered in the longer-term should they be considered more beneficial.

#### Bunbury outer ring road

The proposed alignment of the future Bunbury outer ring road is identified to run in a north-east to south-westerly direction through the heart of the DSP area. Government funding for the construction of the road was confirmed in May 2018 and once completed the Bunbury outer ring road will provide the area with excellent strategic highway access both to the north and south.

Main Roads is proposing an intersection of the Bunbury outer ring road (BORR) within a central part of the DSP area, which will provide excellent vehicle access from Waterloo Industrial Park to the rest of Greater Bunbury, the South West region, the Perth metropolitan area and Peel region.

Landscaped buffers will be required along edges of the BORR. Cycle paths alongside the road, and cycle and pedestrian access across the junctions of the road will be important criteria in its detailed design.

The alignment of the BORR will segregate the DSP area between the area to the north of the BORR from that to the south of the BORR and access between the two areas will be limited to the Wireless Road intersection with the BORR.

#### South Western Highway

In the vicinity of the Waterloo DSP area, and westwards into Bunbury, South Western Highway will, subject to appropriate funding, be upgraded to a dual carriageway. Its role as a key inter-regional road linking Greater Bunbury with inland hinterland towns will be enhanced. Main Roads is now proposing that there will be direct access from South Western Highway into Waterloo Industrial Park via Waterloo Road.

#### Waterloo Road

Waterloo Road will provide highway access to the Waterloo Industrial Park from the south-east (Dardanup and Boyanup) and from Wanju via a roundabout with South Western Highway.

The existing Waterloo Road delineates the DSP area's eastern boundary. However, with the construction of the BORR Waterloo Road will not be a through route and all traffic wishing to travel from the southern part of the Waterloo Industrial Park to the northern part be required to pass across the BORR intersection with Wireless Road.

#### Wireless Road

Wireless Road will be a principal north-south integrator road running through the heart of the northern part of Waterloo Industrial Park linking up to the intersection with the BORR. Ultimately at least some of the road could be constructed as a four-lane dual-carriageway with a surface-water swale running in its median; however for the short to medium term a two-lane single carriageway will be sufficient to cater for the levels of traffic foreseen. The current road reserve width is 20 metres and this will need to be extended up to 50 metres to allow for an optimal four-lane dual-carriageway, swale in the median strip and dual cycle and footpaths.

#### Hynes Road / Martin-Pelusey Road

Main Roads is proposing that Hynes Road will ultimately be grade separated over South Western Highway and the Bunbury-Perth railway line. It is proposed that south of the railway line the road will swing to the west to link up with the current alignment of Martin-Pelusey Road, which represents the western boundary of the Waterloo Industrial Park, and eastern boundary of the Picton South DSP area. This road will provide access to the proposed service commercial area in the north-western precinct of Waterloo.

### 4.16 Public utilities

For the Waterloo Industrial Park to be successful it will be necessary for local structure plans to identify land and ensure other necessary provisions are met for the provision of essential public utilities and government services. These often need to be placed strategically within the site to provide appropriate accessibility whilst minimising the impact on surrounding land-uses.

Currently there are three 132 kilovolt Western Power transmission lines traversing the site:

- one running north-south parallel to and west of Wireless Road;
- one running south-west to north-east parallel to the Perth-Bunbury railway line; and
- a third running north-west to south-east through the middle of the site.

# Waterloo Industrial Park

## District Structure Plan

Currently there is only 10 MW of remaining capacity in the area, approximately sufficient to support the demand for a 50 hectare industrial development. Western Power is seeking a suitable site for an additional sub-station in the area of Wanju and Waterloo to support expansion of electricity supply in the area and it may be appropriate for such a use to be located within the industrial area.

Non-network electricity options should be explored as the industrial area is developed and as technology improves, particularly with regard to:

- alternative energy production technologies to reduce energy consumption such as through solar photovoltaics, wind and energy from waste and
- technologies to reduce peak demand such as through battery storage and demand side management.

While in the *Wanju DSP* area public utility infrastructure corridors have been identified adjacent to Waterloo Road and South Western Highway to relocate existing transmission lines within Waterloo, the intention is that the development will accommodate the existing transmission lines without the requirement for relocation due to the cost involved.

A public utility corridor is identified running north-south through the western side of the DSP area which contains the local ATCO 200 millimetre gas pipeline, and this corridor will need to be reflected in the local structure plans for those areas which the pipeline passes through.

### 4.17 Local structure plan areas

The revised draft Waterloo DSP specifies precinct boundaries which local structure plans should follow (Figure 1.3). These precinct boundaries are proposed to coincide with the integrator A road and major swale networks. Separate precincts are identified for the service commercial zone and the multi-modal freight transfer precinct.

As Waterloo Industrial Park is likely to take in excess of 30 years to be developed it will be necessary to ensure an adaptable planning framework that enables the development of a suitable range of industrial land uses while offering and achieving a suitable range of industrial uses.

Local structure plans will need to demonstrate that they are informed by local water management strategies and more detailed site-specific surveys, where required, and that internal roads will be built to a standard specified by the Shire of Dardanup.

## 5 Other requirements

Significant standard infrastructure will have to be provided upfront, including realignment of existing power distribution lines, bridges and the provision of arterial drainage infrastructure. Staging and pre-funding of this infrastructure will need to be successfully managed for development to proceed in timely fashion. These details will need to be determined once a developer is involved and a development contributions plan finalised to ensure the costs are shared fairly and reasonably between the developer, landowner, investors, local, State and federal government.

These elements are extremely difficult to implement in a piecemeal fashion. Some site and drainage remediation works may cross ownership boundaries, which will require a coordinated approach between landowners and government agencies. Given the level of fragmented ownership and the extent of infrastructure requirements for the development, implementation will need to be closely coordinated.

Significant up-front costs will be essential for infrastructure including drainage and power lines. Further information will be available from the servicing needs assessment and in the final version of the DSP based on this assessment.

## 6 Additional information

The final DSP will be informed by the post-development water modelling, and the district water management strategy (DWMS). Any alterations recommended by the DWMS will be incorporated into the final DSP.

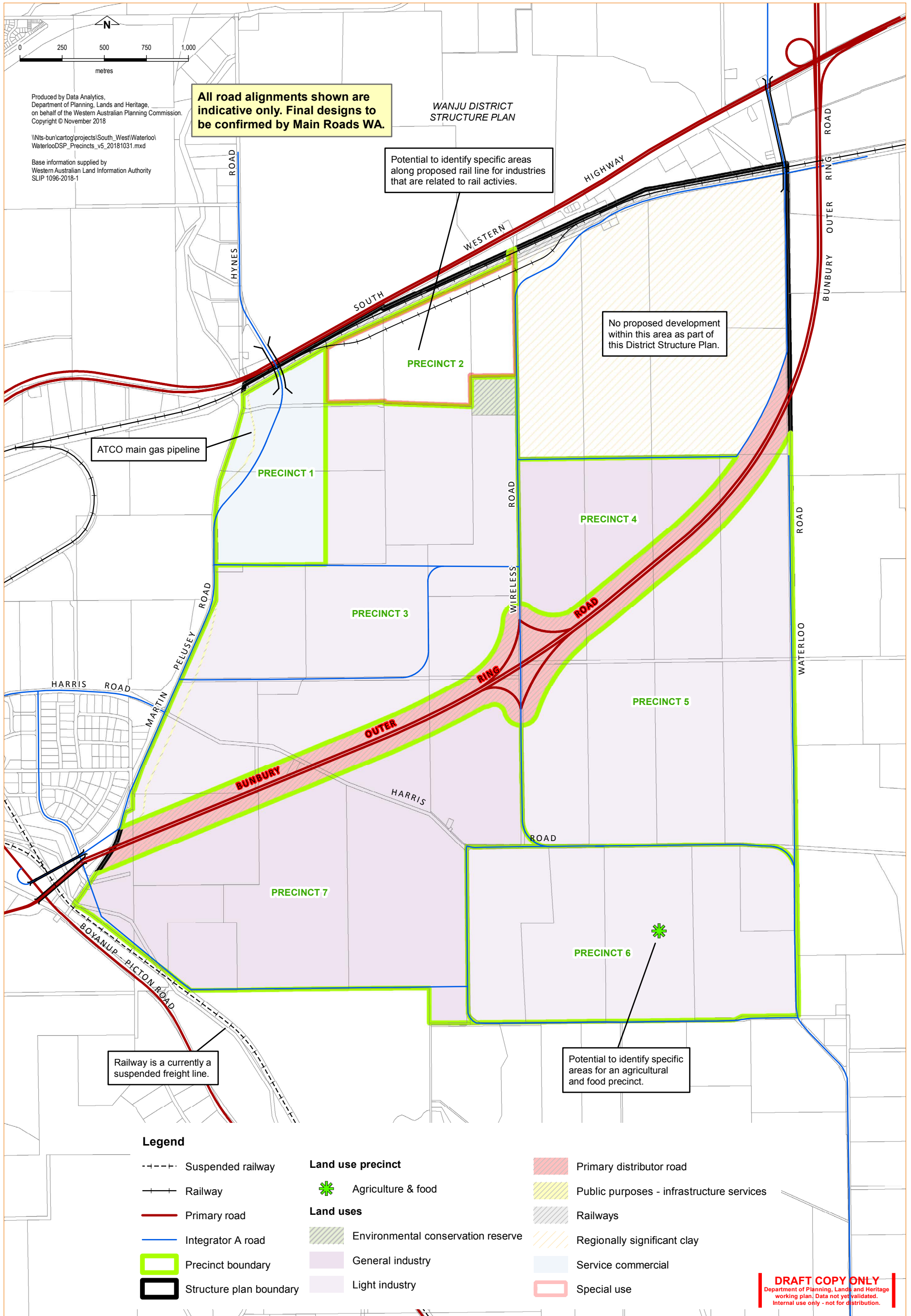


Figure 1.3: Proposed precincts and local structure plan areas



**Part Two –  
Explanatory section**



# Waterloo Industrial Park

## District Structure Plan

### 1 Planning Background

#### 1.1 Introduction

This endorsed *Waterloo Industrial Park District Structure Plan* (DSP) has been prepared by the Department of Planning, Lands and Heritage (DPLH), on behalf of the WAPC, and in partnership with the Shire of Dardanup. It has been written in line with the *Planning and Development (Local Planning Schemes) Regulations 2015* and associated *Structure Plan Framework* (August 2015).

It is designed to provide the strategic planning context for the industrial expansion area originally identified in the *Greater Bunbury Strategy 2013* and Greater Bunbury Structure Plan (see Figure 2.3) in the Waterloo and Paradise districts east of the Picton area of Bunbury.

The DSP endeavours to:

- set out an overarching guide and key planning principles and development requirements for future planning and local structure plans; and
- facilitate efficient and effective future development and amendments to the Greater Bunbury Region Scheme (GBRS) and the Shire of Dardanup local planning scheme.

This revised draft Waterloo DSP follows on from the initial draft *Waterloo Industrial Park District Structure Plan* (September 2017) and the initial draft *Wanju District Structure Plan* (April 2016) which was published for consultation in April 2016 for the 1200 hectare urban expansion area situated immediately to the north of the Waterloo DSP area. A revised draft *Wanju DSP* is also being published concurrently with this revised draft DSP.

District structure plans, by their nature, are not intended to address detailed planning and design matters. Instead they provide the strategic context by which these matters can be appropriately addressed as part of further planning and design. They help provide a framework for the coordinated provision and arrangement of future land use, subdivision and development that incorporates a report, structure plan map, and additional technical supporting documents and plans.

#### 1.2 Land description

##### 1.2.1 Location

The Waterloo Industrial Park DSP area is located between nine and 14 kilometres east of the Bunbury central business district and between six and 11 kilometres south-east of the Port of Bunbury. The area identified for the proposed Waterloo Industrial Park lies wholly within the Shire of Dardanup, and immediately to the south of the proposed urban expansion area of Wanju, while the Picton South Industrial Park lies immediately to the west. To the east and south of the DSP area are rural paddocks and properties, with some rural residential properties south of the Boyanup-Picton Road.

##### 1.2.2 Area and land use

The DSP area includes a total area of 1356 hectares of largely flat and cleared farmland (see Figure 2.1) that is prone to seasonal inundation due to the high perched water table. It is serviced by a network of rural and irrigation drains and ditches managed and operated by the Water Corporation and Harvey Water, respectively.

##### 1.2.3 Legal description and ownership

The DSP area is made up of a number of private landholdings, see Figure 2.2. There are 42 major landholdings within the developable DSP area.



# Waterloo Industrial Park District Structure Plan

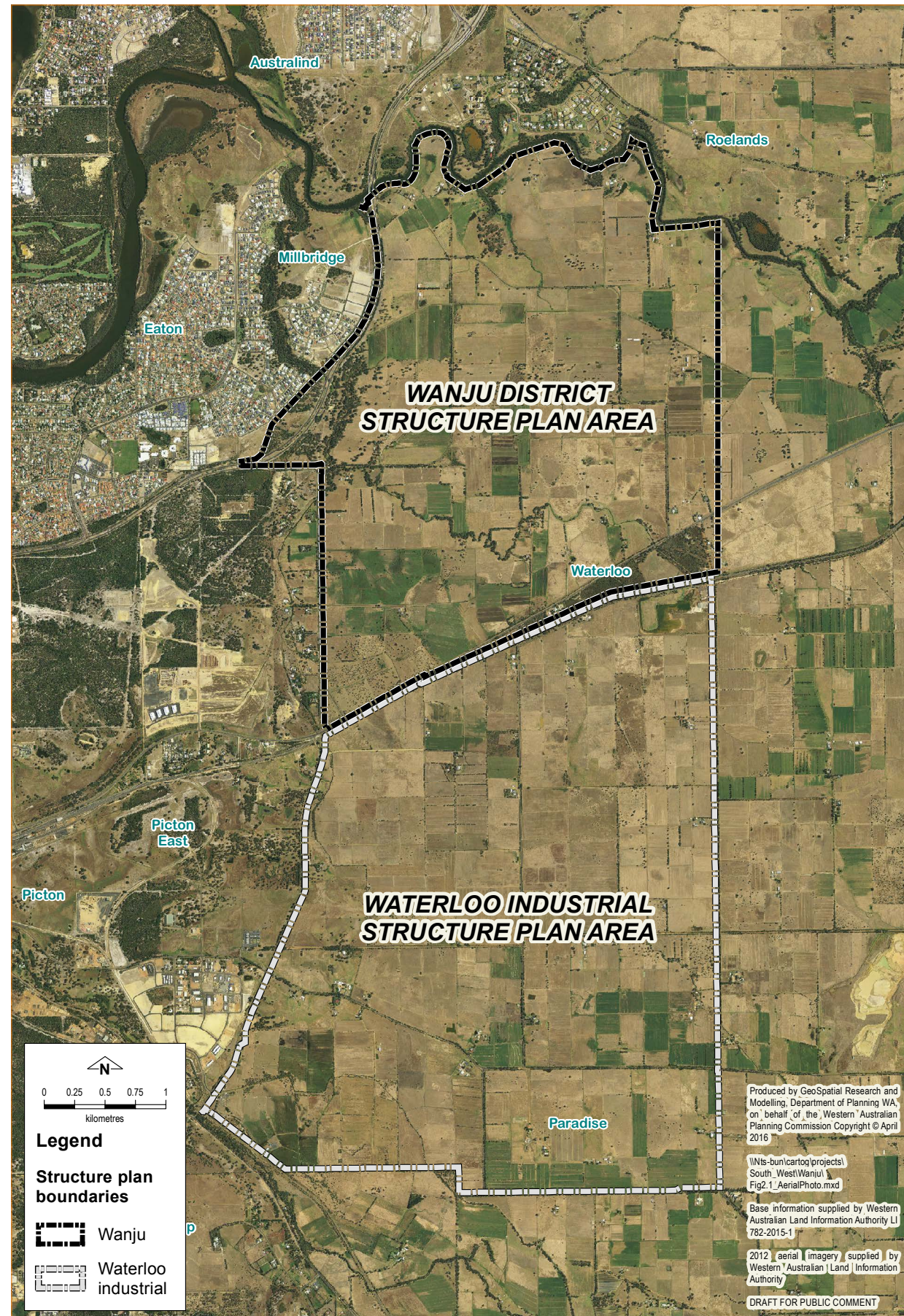


Figure 2.1: Aerial Photograph of Wanju and Waterloo DSP areas

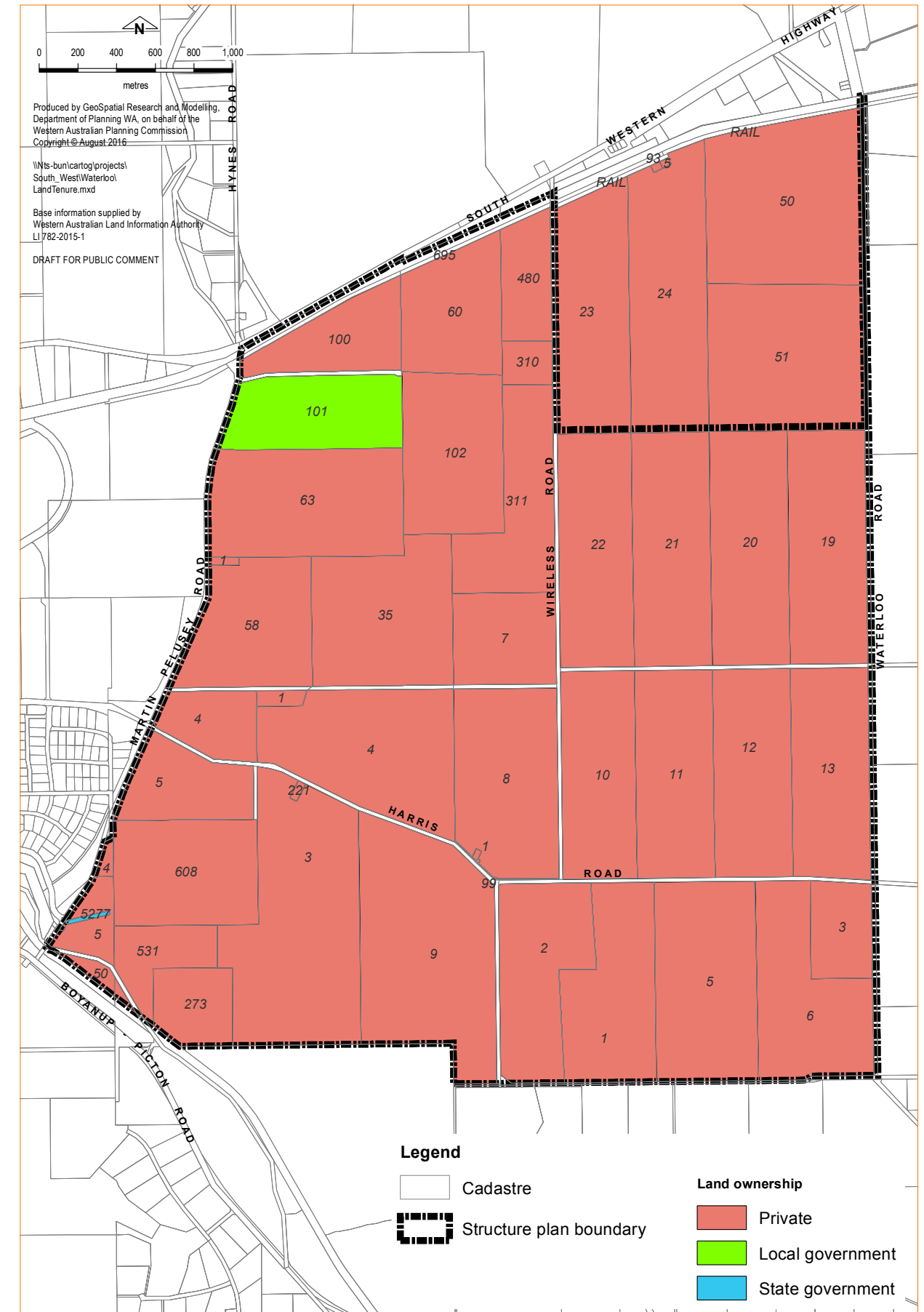


Figure 2.2: Cadastral Plan



# Waterloo Industrial Park

## District Structure Plan

### 1.3 Planning framework

#### 1.3.1 Zoning and reservations

The DSP area is currently zoned rural in the Greater Bunbury Region Scheme and the Shire of Dardanup Town Planning Scheme No.3. The entire DSP area is part of a wider Strategic Agricultural Resources Policy Area and there is a minor encroachment in the south-east corner under the Greater Bunbury Region Scheme *Strategic Minerals and Basic Raw Materials Resource Policy*.

#### 1.3.2 Regional and sub-regional structure plan

The Greater Bunbury sub-regional structure plan identified the Waterloo area as an industrial expansion area (Figure 2.3).

#### 1.3.3 Planning strategies

The WAPC's *Greater Bunbury Strategy 2013* identified Waterloo as the preferred industrial expansion area for Greater Bunbury based on detailed investigations carried out as part of the *South West Region Economic and Employment Land Strategy*.

#### 1.3.4 Planning policies

State Planning Policies and the *State Planning Strategy* have been taken into account in developing this DSP. These are set out in more detail in Appendix One.

#### 1.3.5 Other approvals and decisions

There are no other approvals or planning decisions significantly affecting this DSP area.

#### 1.3.6 Pre-lodgement consultation

The Department of Planning, Lands and Heritage, on behalf of the WAPC, in conjunction with the Shire of Dardanup, has prepared the Waterloo DSP. The preparation of the DSP has been overseen and coordinated by: a project team, with representatives from the Shire of Dardanup's development and engineering directorate and Department of Planning, Land and Heritage's Regional South West office, and a working group, also with representatives from the Shire, together with other key stakeholders, including the South West Development Commission, Department of Water and Environmental Regulation, and LandCorp.

The DSP has been produced following meetings with, and input from, key government agencies and specialist consultants working on behalf of the Department of Planning, Lands and Heritage, and the Shire of Dardanup. Information collected at these meetings, as well as from site visits and analysis, has been combined to enable the identification of opportunities, constraints and key issues affecting each area.

In formulating the DSP alternative scenarios were tested and revised. The DSP has been refined through discussions with the project team, working group and the councilors from the Shire of Dardanup. The DSP will be further refined based on the outcomes of the statutory consultation.

In developing the DSP, the following have been taken into account:

- the *Greater Bunbury Strategy* (2013) themes
- the *Shire of Dardanup Local Planning Strategy* (2015)
- views of State and local government authorities and agencies, to gain a clear insight of the likely local needs and aspirations for Waterloo
- learning from development proposals around Australia and other parts of the world
- environmental, heritage, transport, engineering, and socio-economic investigations specific to Wanju and Waterloo
- current State Planning Policies and the *State Planning Strategy* (Appendix One).



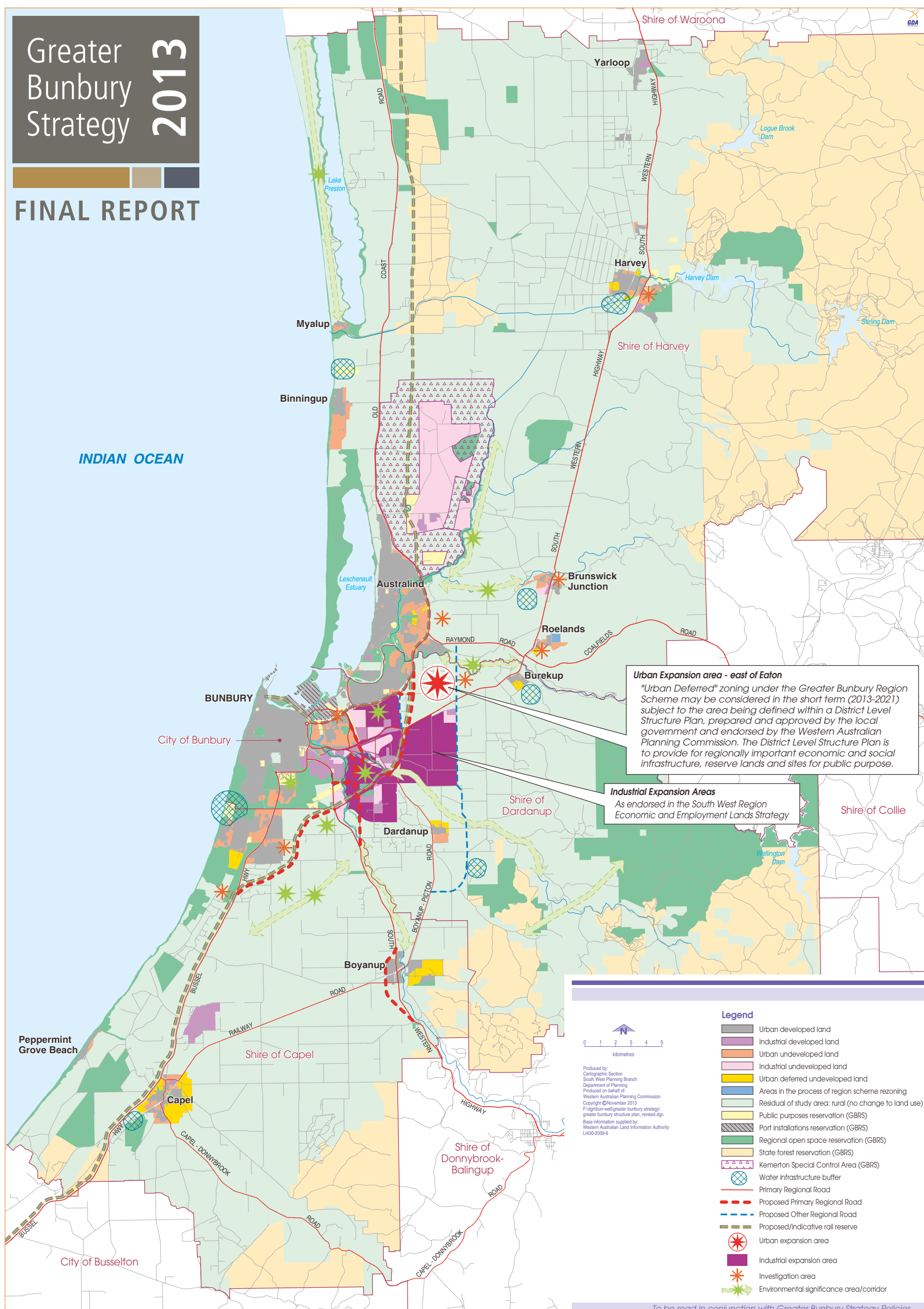


Figure 2.3: Greater Bunbury Structure Plan 2013

## 2 Site conditions and constraints

### 2.1 Biodiversity and natural area assets

The *Flora and Fauna Survey* for Wanju and Waterloo carried out in 2014 indicated that being predominantly cleared farmland the Waterloo DSP area offers relatively little biodiversity and few natural assets. There are no Ramsar listed sites or wetlands of national importance within the site or immediate surrounds. However, surface water from the site does ultimately drain into Leschenault Estuary, between five and 11 kilometres to the north-west of the site, which is an important bird habitat and is recognised for its ecological importance under international migratory bird agreements.

Due to the lack of biodiversity those natural assets that do exist in and around the DSP area take on even greater significance than they might otherwise and will need to be conserved and enhanced. The area of most significant environmental value in Waterloo is lot 310 (six hectares) to the west of Wireless Road and this is proposed to be retained for its conservation value.

The area immediately north of the DSP area's northern boundary, between South Western Highway and the existing Perth-Bunbury railway line, is also of high environmental value.

### 2.2 Landform and soils

The landform and soils of the DSP area are particularly significant for the future development of Waterloo. The topography is a very gently sloping plain (one in 750 slope), falling from 25 metres Australian height datum in the south-east to 15 metres Australian height datum (AHD) in the north-west corner. The area has a few topographic depressions and small isolated rises.

To assess the potential geotechnical risks and issues associated with soil conditions that may impact on the proposed development of Wanju and Waterloo a Geotechnical Survey Report was commissioned by the Shire of Dardanup and compiled by Soilwater Consultants in 2014. The report identified that due to heavier soils and high groundwater levels, this area is considered to have wetland characteristics. In winter and spring considerable surface water is present in the area, with low-lying areas and drainage lines consistently filled with water. This perched system is ephemeral and will need to be managed appropriately with the proposed industrial development.

The soils of Waterloo and Wanju have high moisture contents and Soilwater Consultants' Geotechnical report classifies them as Class P, with footings having a greater propensity to damage. Footing design must take these conditions into account. However, the assessment suggests that the classification could be improved to Class M with the utilisation of some fill material.

Acid sulfate soils occur throughout the Swan Coastal Plain, including the Waterloo DSP area. The acid sulfate soil risk mapping indicates the DSP area has a 'moderate to low risk'. Future detailed studies may be needed to determine the status of the soils in particular areas, especially in any peaty wetland systems or where coffee rock/iron hardpan is found. Sand dune rises are unlikely to have a significant acid sulfate soil risk; however this has not been delineated in the broad-scale mapping.

Acid sulfate soils do occur in deeper sediments but these are unlikely to be influenced by any surface development, including deep sewage lines.

### 2.3 Surface water

Waterloo is located within the Lower Collie Surface Water Allocation Plan area/ Lower Collie Tributary 9 Sub-area and Preston River and Tributaries surface water management area. Water licensing in this area is managed by the Department of Water and Environmental Regulation under the *Rights in Water and Irrigation Act 1914*. The department's *Lower Collie surface water allocation plan (2015)* sets out how much surface water can be abstracted from each resource per year (the water allocation limits). The plans also outline how the department manages abstraction through licensing for now and into the future.

There are two surface water resources within the Waterloo DSP area:

- the Lower Collie Tributary 9, for which 400,000 kL is available
- Ferguson River 4, for which 165,000 kL is available.

It is important to note that water would need to be pumped or diverted from the river during period of high flow (generally winter time), which will result in the need for significant storage to allow summer-time usage.

For any works interfering with the bed or bank of a watercourse within the Waterloo area a permit is required. Permits are not required by the Department of Water and Environmental Regulation for works associated with Harvey Water irrigation channels or Water Corporation rural drainage. However, permission of Harvey Water or Water Corporation would be required.

Surface water from Waterloo discharges ultimately into the Collie and Preston Rivers, which is a management area declared under the *Waterway Conservation Act 1976*. The purpose of this management area is protect the high social and environmental values of Leschenault Inlet. The *Leschenault Estuary water quality improvement plan* (DoW, 2012) provides actions related to water quality that need to be considered in development at Waterloo.

# Waterloo Industrial Park

## District Structure Plan

### 2.3.1 Flooding and inundation

Regional flooding resulting from the Ferguson River needs to be carefully considered and managed. The Department of Water and Environmental Regulation has undertaken flood modelling for the reach of the Ferguson River adjacent to the Waterloo area. The result of this model will be included in the district water management strategy.

The effect of the concentration of area's rainfall in the winter and spring is that the local drainage systems servicing the Waterloo DSP area are seasonal in nature, apart from the areas irrigated by Harvey Water drains.

The flat nature of the area means there is sheet flooding across it after extended rainfall, especially in late winter once the soil is waterlogged; meaning the ability for water to permeate into the soil profile is greatly reduced. Under these conditions, the water tends to sheet across the site until it reaches the constructed rural drainage network.

The northern portion of the Waterloo DSP area flows into Millars Creek, which discharges upstream through the residential suburb of Millbridge before joining the Collie River. The foreshore in Millbridge has been designed to have a high degree of public access and interaction and it is important to avoid detrimentally impacting this. Therefore, flooding of the general area cannot be increased post development.

### 2.3.2 Groundwater resources

The Waterloo DSP area is located within the Bunbury Groundwater Area. Water licensing in this area is managed by the Department of Water and Environmental Regulation under the *Rights in Water and Irrigation Act 1914*. Groundwater is a low-cost water source for surrounding sectors in the area. The department's South West groundwater areas allocation plan (2009) sets out how much groundwater can be abstracted from each resource per year (the water allocation limits). The plan also outlines how the department manages abstraction through licensing for now and into the future.

There are three resources underlying Waterloo comprising the Superficial Swan (unconfined), Leederville and Yarragadee South aquifers. The Leederville and Yarragadee South confined resources are fully allocated at the time of publishing, and there is approximately 220,000kL available in the Superficial Swan.

The superficial aquifer consists of different superficial formations. The Guildford clay is the dominant formation across the Waterloo DSP area but it is an 'aquitard' unlikely to yield water of any significance. The underlying sands of the Yoganup formation may provide a potential source of groundwater. The formation was deposited along the base of the Whicher Scarp and while existing bores appear to have intersected

the Yoganup formation inside the Waterloo DSP area, it is unclear how far west the formation extends. As such the yields and water quality of the superficial aquifer are likely to be highly variable across the Waterloo DSP area.

The groundwater levels in the Waterloo DSP area largely follow the general slope of the land (Figure 2.4). This produces contours that fall in a north-westerly direction, except for localised drawdown due to the incised waterways. Over much of the DSP area, the groundwater is likely to be between the surface to one metre below in the winter/spring peak, due to the clayey/loamy nature of the underlying soil and flat landform. Some small sand rises are likely to have over 1.5 metres of separation to groundwater with the biggest separation to the maximum recorded groundwater depth being 2.46 metres.



# Waterloo Industrial Park District Structure Plan

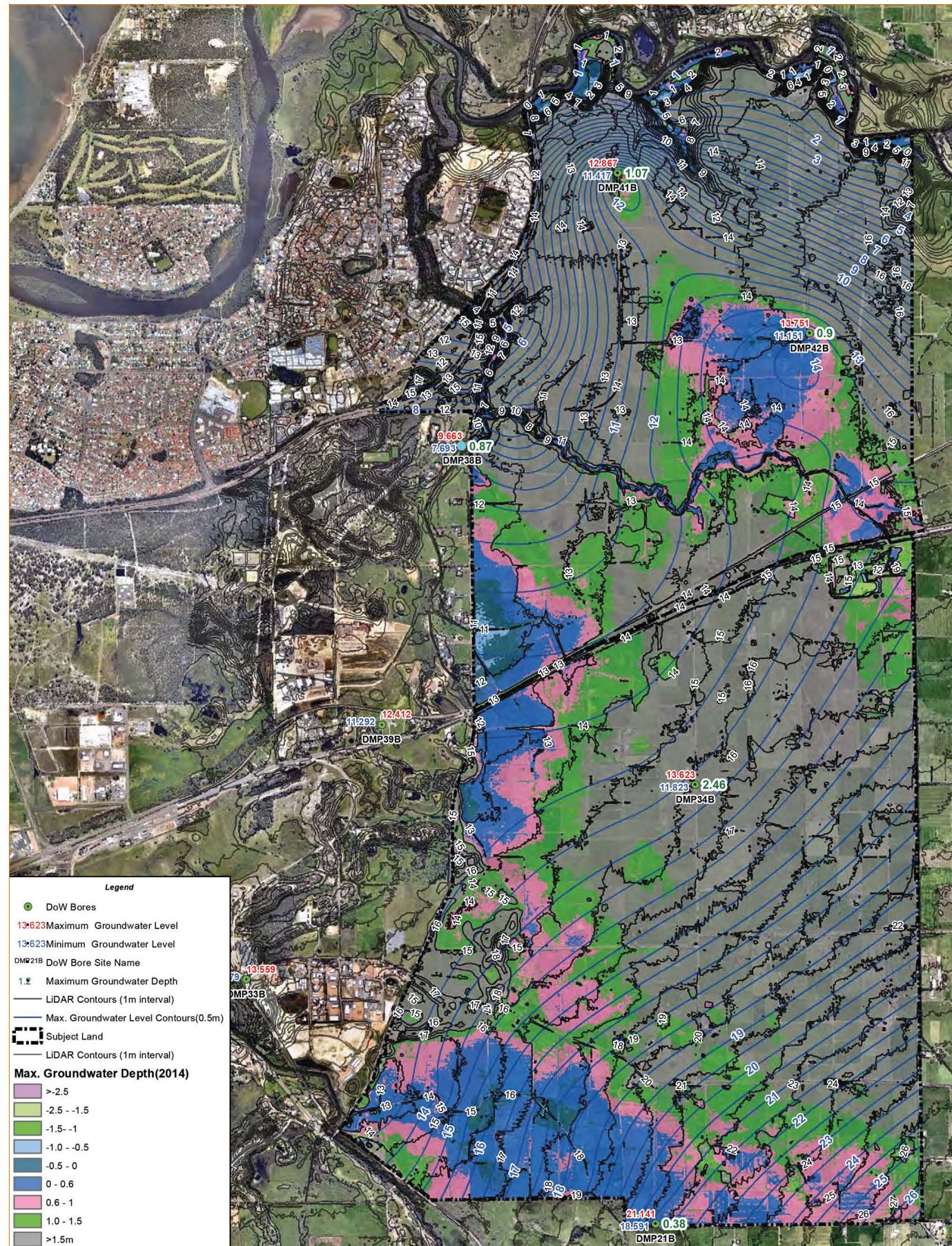


Figure 2.4: Depth to groundwater

## 2.4 Bushfire hazard and risk management

Since the initial draft Waterloo DSP (and initial draft Wanju DSP), Strategen Environmental Consultants, commissioned by the Department of Planning, Lands and Heritage, carried out a *Bushfire Hazard Level Assessment* for Wanju and the proposed Waterloo Industrial Park.

This assessment outlines that the DSP areas (both Waterloo and Wanju) and their surrounds contain limited areas of vegetation which would facilitate extended bushfire.

Vegetation classes are depicted in Figure 2.5 and Appendix One of the report shows site photographs. The following vegetation classes were identified:

- Class A forest south of South Western Highway and southwest
- Class B woodland to the north, south and west
- Class D scrub to the north
- Class G grassland throughout areas of unmanaged grass
- non-vegetated areas (e.g. roads and buildings) and/or low threat managed land excluded from classification under Clause 2.2.3.2 (e) and (f).

The majority of cleared rural land is currently being actively grazed/managed and is therefore in a minimal low-fuel condition (excluded Clause 2.2.3.2 f). However, as there are some small areas of unmanaged grassland (Class G grassland) dispersed amongst these areas, Strategen has taken a precautionary approach and depicted these areas as a combination of Class G grassland and excluded Clause 2.2.3.2 f.

As depicted in Figure 2.6:

- all Class A forest is identified as an 'Extreme' hazard
- Class B woodland adjoining areas of Class A forest or Class D scrub or consisting of trees with a closed canopy is identified as an 'Extreme' hazard
- Class B woodland consisting of an open woodland with a grassy understorey (no mid-storey) is identified as a 'Moderate' hazard
- Class D scrub is identified as an 'Extreme' hazard areas identified as a combination of Class G grassland vegetation and areas excluded under Clause 2.2.3.2 f are identified as a 'Moderate' hazard based on a precautionary approach all areas within 100 m of 'Extreme' or 'Moderate' areas are identified as 'Moderate'.

The majority of Waterloo DSP is located within a 'Moderate' bushfire hazard area, with small areas of 'Extreme' hazard, see Figure 2.6. Given that proposed industrial development will result in high density development footprints requiring clearing of a significant proportion of the on-site vegetation extent, the post-development vegetation extent will result in even lower hazard levels than those currently depicted within Figure 2.7.



# Waterloo Industrial Park District Structure Plan

Figure 2.7 identifies a small portion of DSP area that has a direct interface with areas of potential post-development classified vegetation, including the threatened ecological community to be retained at Lot 310 Wireless Road.

The proposed industrial development areas are large enough to ensure that lots adjacent to these areas can be designed to accommodate building setbacks to achieve minimum setbacks required. If this is not achievable, perimeter public roads are recommended at the development-vegetation interface to ensure that minimum separation distances for a BAL-29 can be achieved.

The presence or location of any potential high risk land uses is not known at this strategic planning stage, however it is recommended that high-risk land uses be avoided within future lots that have a direct interface with areas of post development classified vegetation.

Local structure plans for areas which include, or are adjacent to, the Ferguson River foreshore areas, will be required to be supported by a detailed foreshore management plan, bushfire hazard level assessment and bushfire management plan. These plans must be developed at the same time to ensure that the long-term future foreshore conditions are taken into account and that the foreshore requirements are not adversely impacted as a result of bushfire requirements.

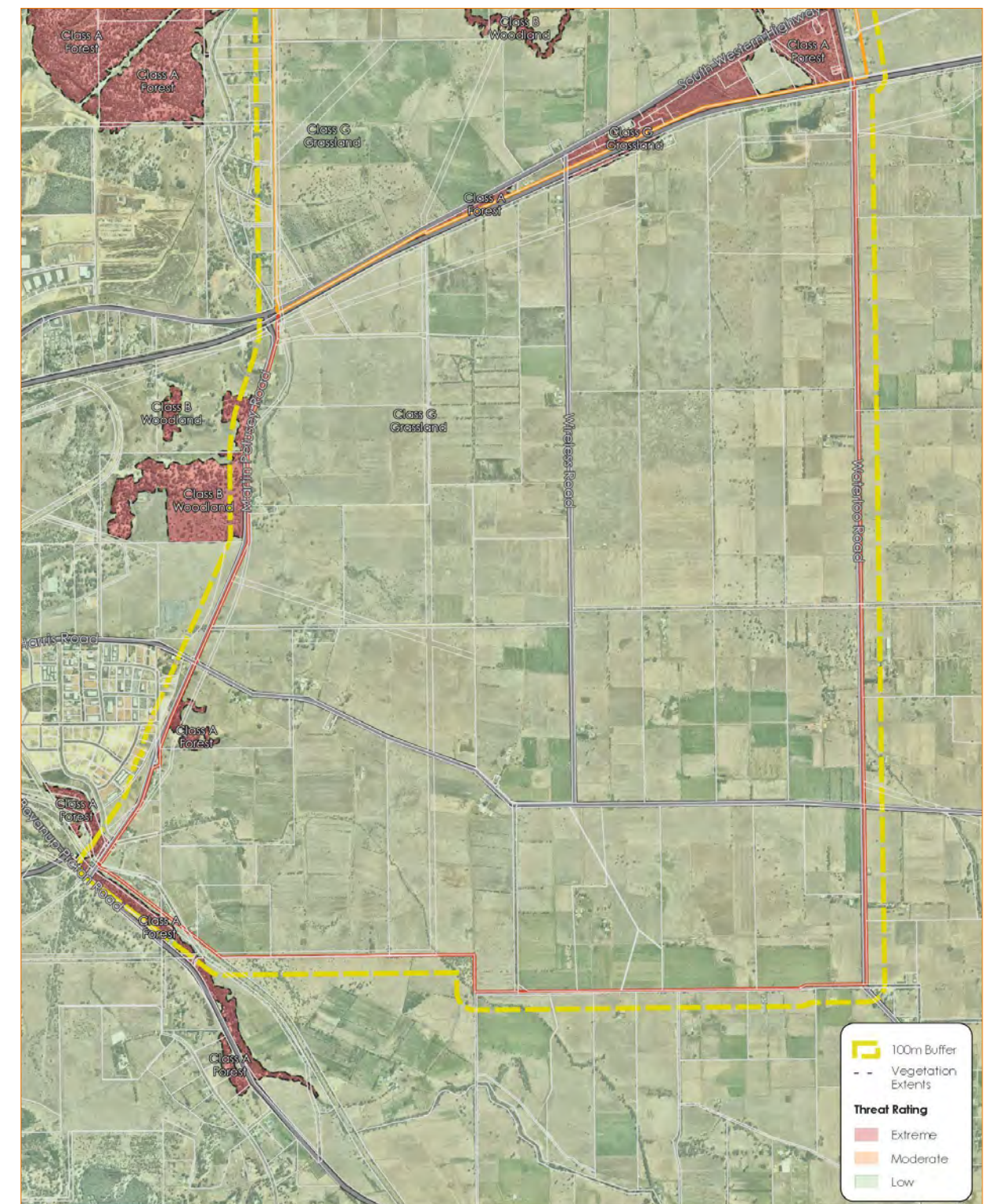


Figure 2.5: Waterloo vegetation class and effective slope



# Waterloo Industrial Park District Structure Plan

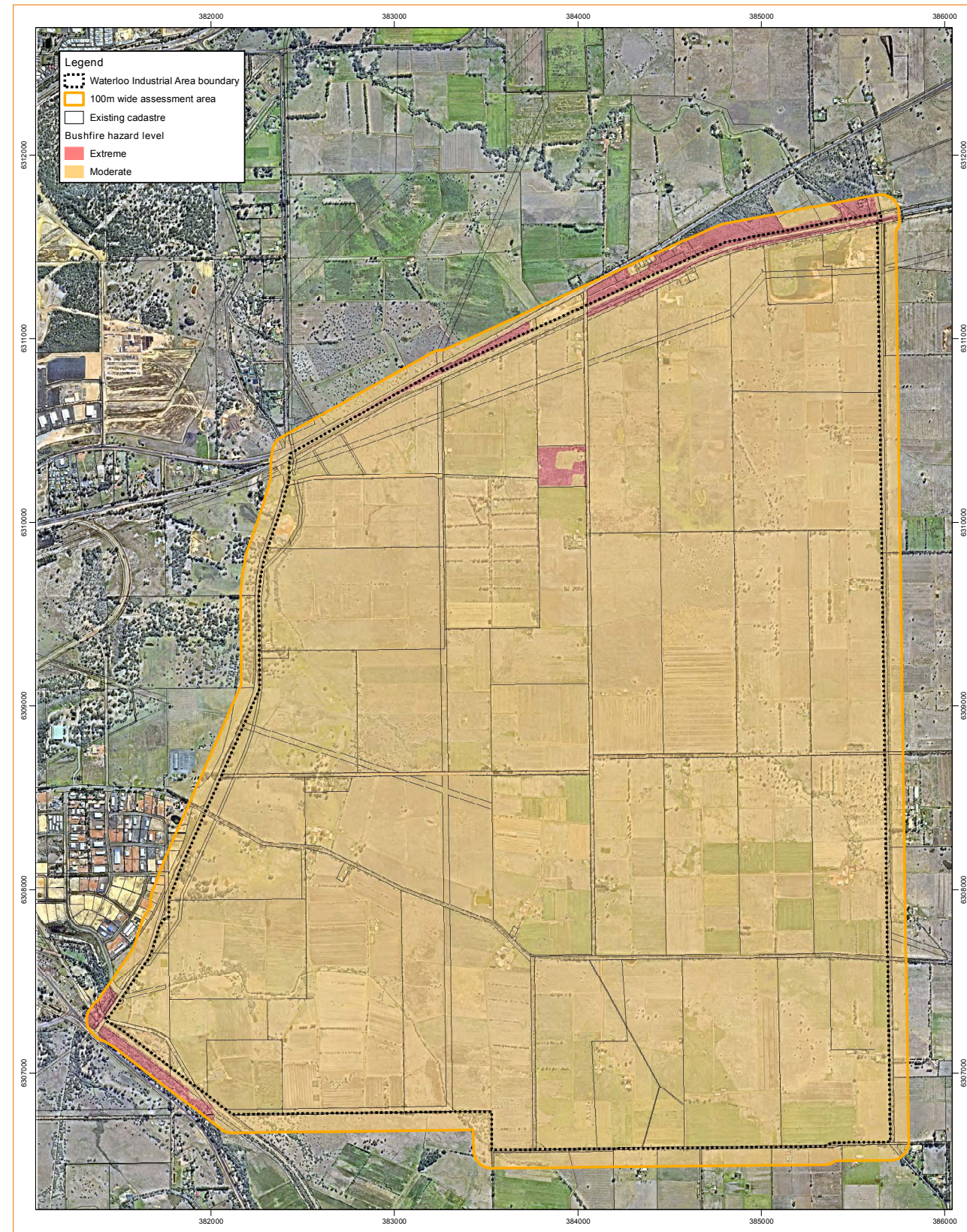


Figure 2.6: Waterloo pre-development bushfire hazard level assessment

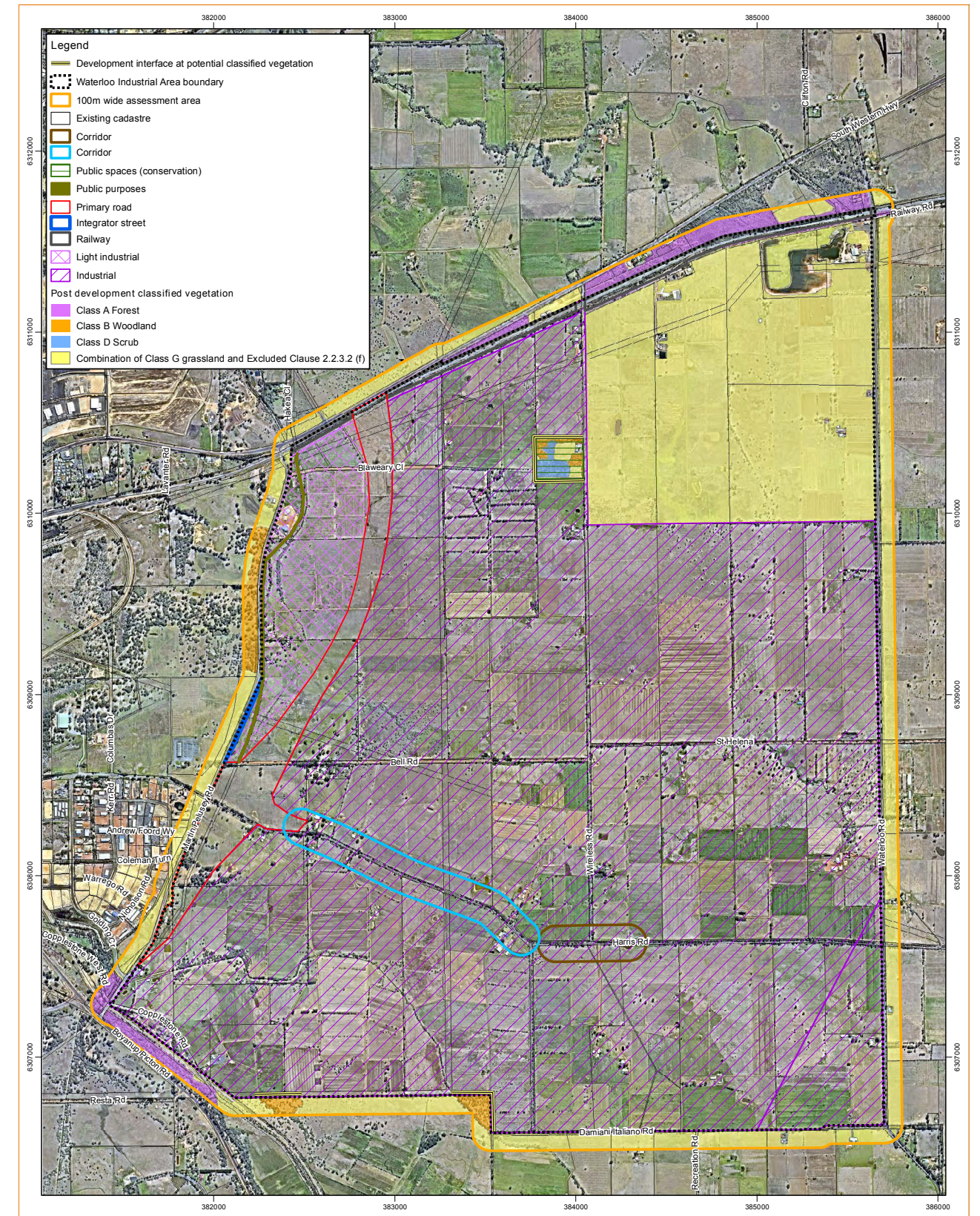


Figure 2.7: Waterloo post-development bushfire hazard level assessment



# Waterloo Industrial Park District Structure Plan

## 2.5 Heritage

### 2.5.1 Aboriginal heritage

Archaeological evidence confirms that Aboriginal people have inhabited the Swan Coastal Plain and the adjoining Darling Scarp for more than 40,000 years. Archaeological sites around Bunbury include historical sites, man-made structures, skeletal materials/burials and stone artefact scatters.

Ethnographic and historical documents highlight the importance of watercourses to Noongar land-use patterns, ceremonial cycles and mythological tracks. As part of the background evidence for this DSP, an ethnographic and archaeological heritage assessment report was compiled by Big Island Research in 2014.

The report shows that there have been some limited archaeological finds to the western side of the Waterloo Industrial Park DSP area but these are not considered significant. Two Department of Aboriginal Affairs' sites are recognised along water courses within the Wanju DSP area: the Collie River (DAA 16713) and a portion of Millars Creek (DAA 4865) (see Figure 2.6).

The wedge-shaped Benang precinct in Wanju (DAA 17775) is a well-known former Aboriginal camping/community/residential site. The value of the land to the local Aboriginal people warrants it being protected from unsympathetic development. Any disturbance within this area would require ministerial consent via S.18 of the *Aboriginal Heritage Act 1972*.

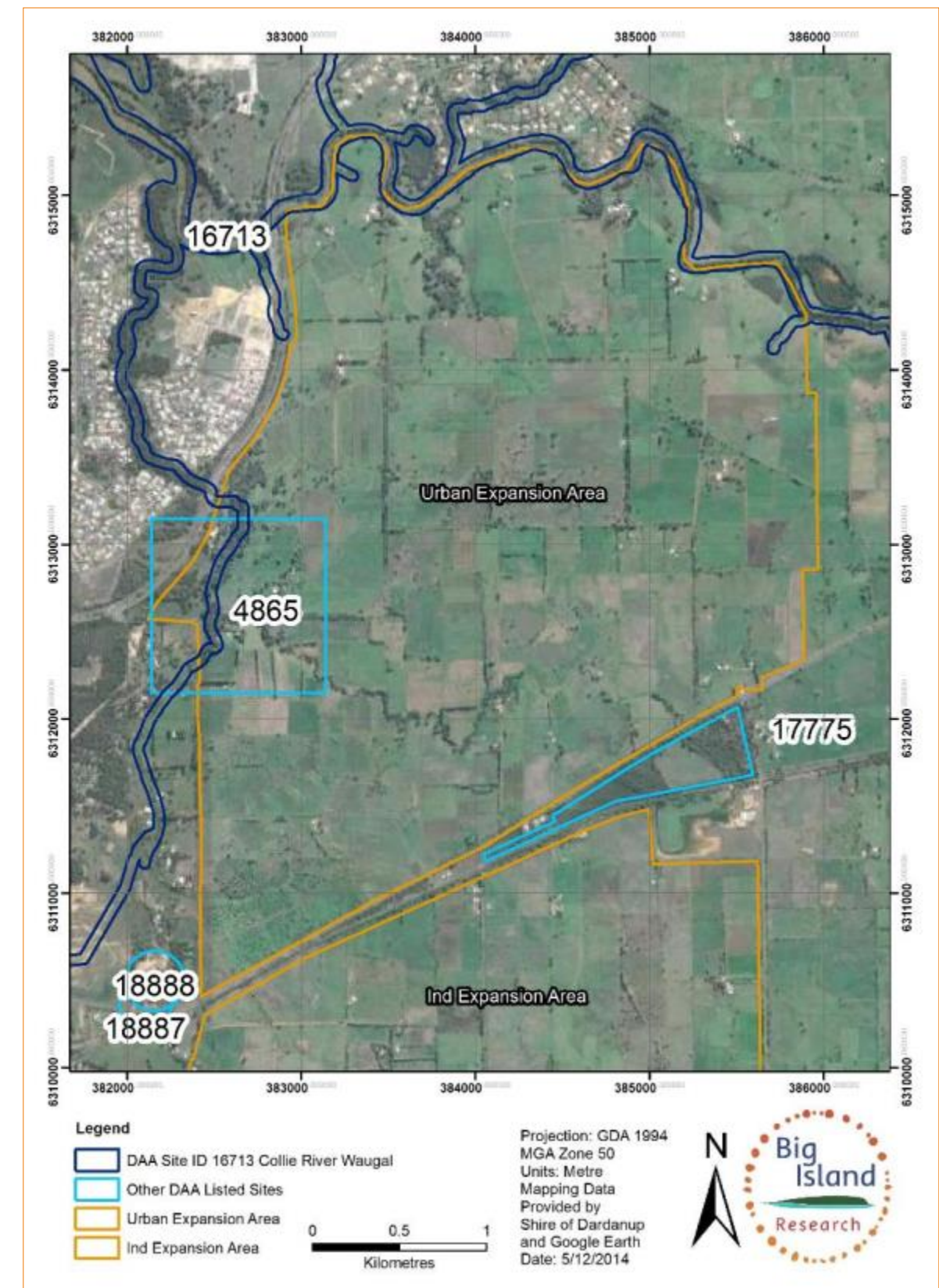


Figure 2.8: Aboriginal heritage sites



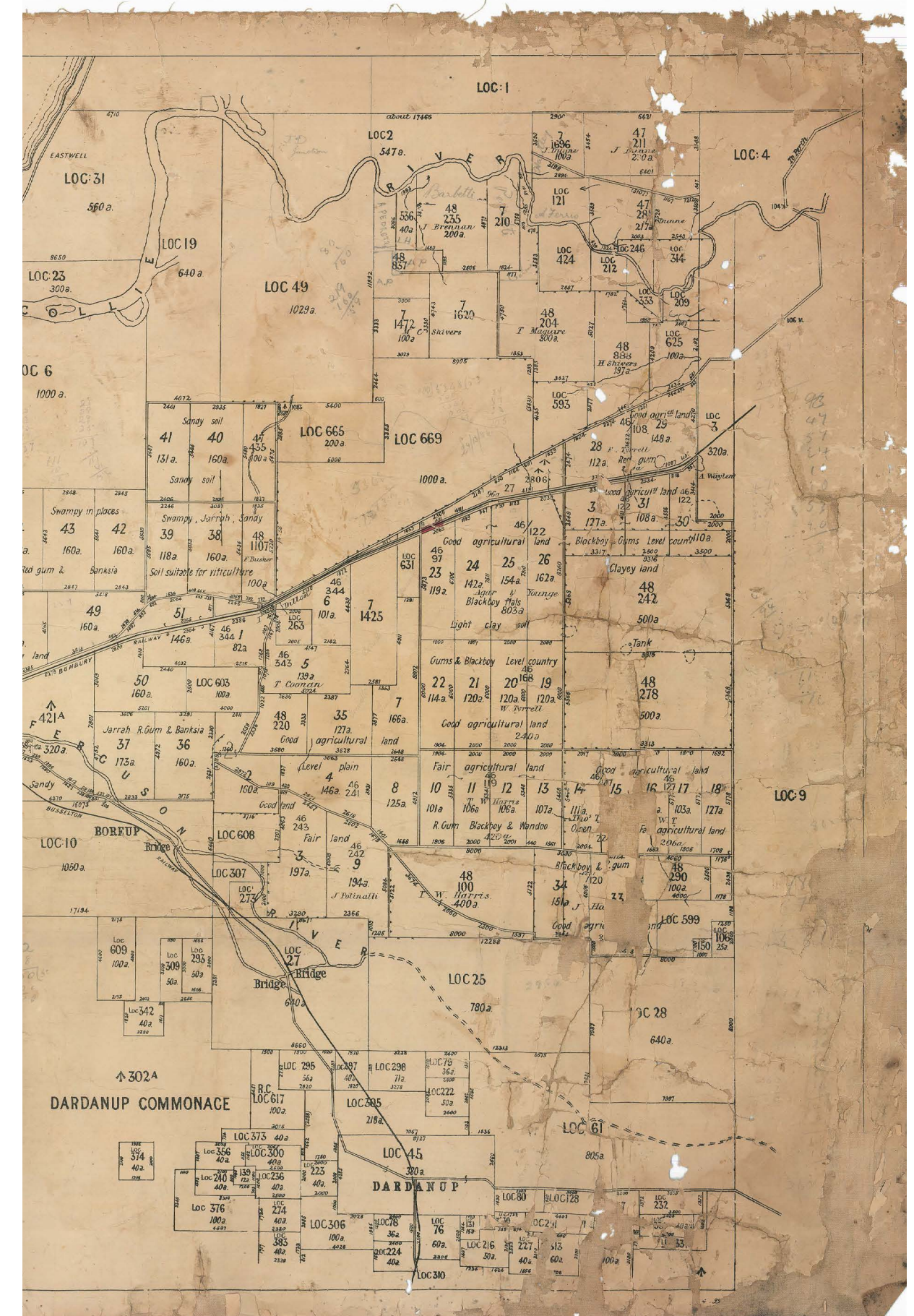
# Waterloo Industrial Park District Structure Plan

### 2.5.2 European heritage

The Greater Bunbury area was originally settled by Europeans in the 1830s with the Wanju and Waterloo DSP areas settled from the 1890s and subsequently cleared for agricultural use. Also, in the 1890s the Perth-Bunbury railway line was completed, and in 1933 construction of the Wellington Dam was finished, allowing irrigation of the area.

Just north of the Waterloo DSP area the Waterloo State School, off South Western Highway, opened in 1926 before closing in 1971 and subsequently was demolished. The Waterloo Uniting Church, off Railway Road, has also closed but the building remains and is on the Shire of Dardanup local heritage listing.

The Waterloo DSP area is immediately adjacent to lot 500 Boyanup-Picton Road on which stands the Taunton Vale Homestead. The State Heritage Office has confirmed that the homestead is in the Heritage Council's Assessment Program for possible inclusion in the State Register of Heritage Places. It is also on the local heritage listing as having considerable significance as a good example of federation style homestead built in 1885.



**Figure 2.9: Historic cadastre boundaries in the Waterloo area**



## 2.6 Strategic mineral resources

Approximately 48 hectares of the south east corner of the DSP area is identified as part of the strategic mineral resource policy area for titanium-zircon, as referred to in the Greater Bunbury Region Scheme's *Strategic Minerals and Basic Raw Materials Resource Policy* (2005). Given the scale and extent of the titanium-zircon policy area locally – some 4200 hectares in the immediate vicinity, of which the area within the Waterloo DSP area represents 1.1 per cent, it is considered that the proposal for rezoning to industrial uses would not significantly prejudice the overall future mining potential for titanium-zircon in the Greater Bunbury area.

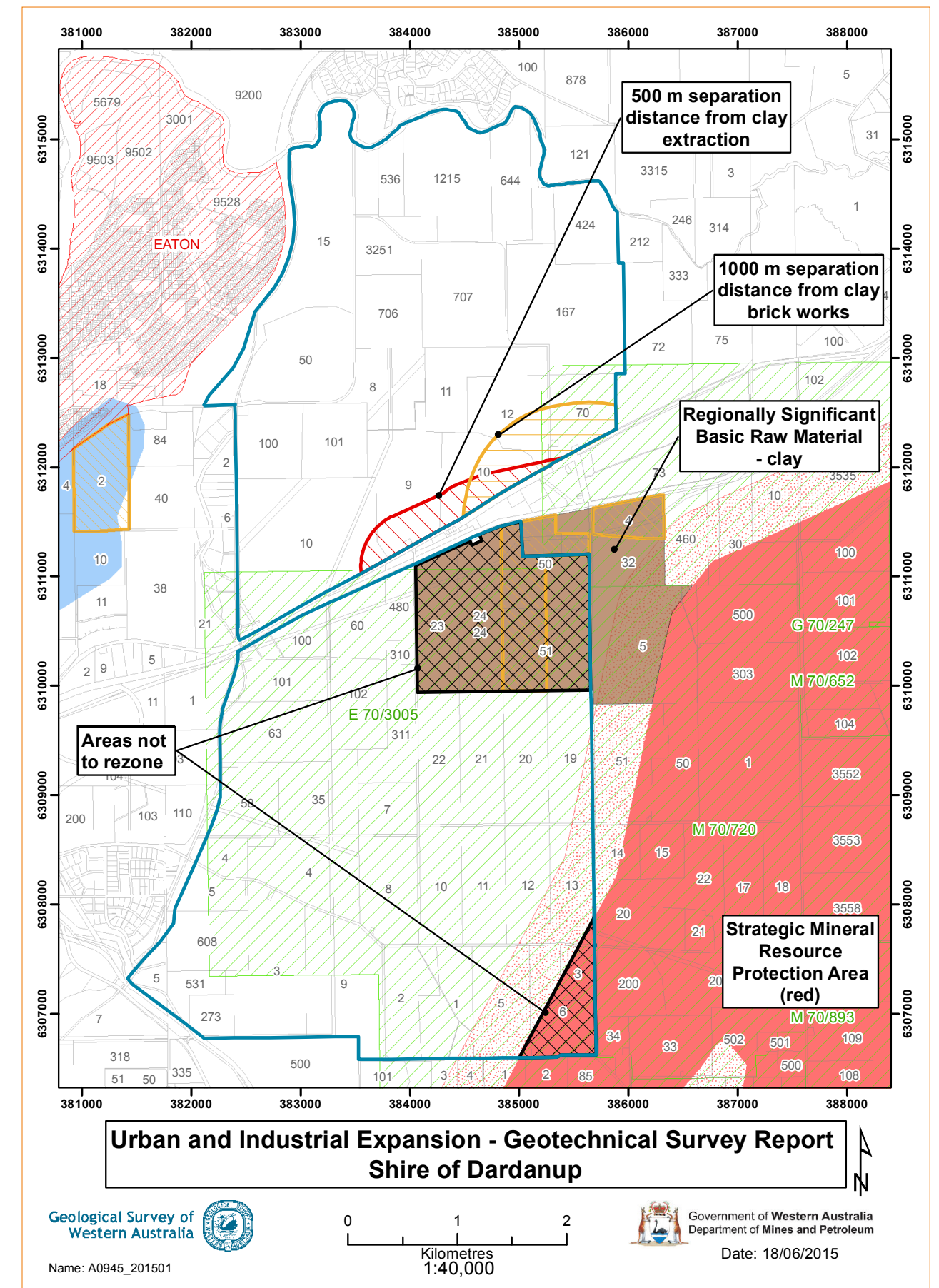


Figure 2.10: Strategic minerals and basic raw material policy



# Waterloo Industrial Park District Structure Plan

## 2.7 Strategic priority agricultural land

The majority of the Waterloo DSP area and the upstream catchments are identified as strategic priority agricultural land by the *Greater Bunbury Region Scheme Strategic Agricultural Resource Policy* (2005), Figure 2.11. Much of this area is irrigated by Harvey Water and drained by Water Corporation drains. The effectiveness and efficiency of water management, to maintain agricultural practices, in the whole catchment cannot be detrimentally affected during the staged and final complete implementation of the development proposed in the DSP areas.

The loss of the strategic priority agricultural land was recognised as a constraint by the Greater Bunbury Strategy in determining that Wanju and Waterloo were the most appropriate locations for strategic greenfield urban and industrial development, respectively, in the sub-region. However, there is the opportunity for additional agricultural land outside the DSP areas to be irrigated to offset the loss of the irrigated farmland in the DSP areas.

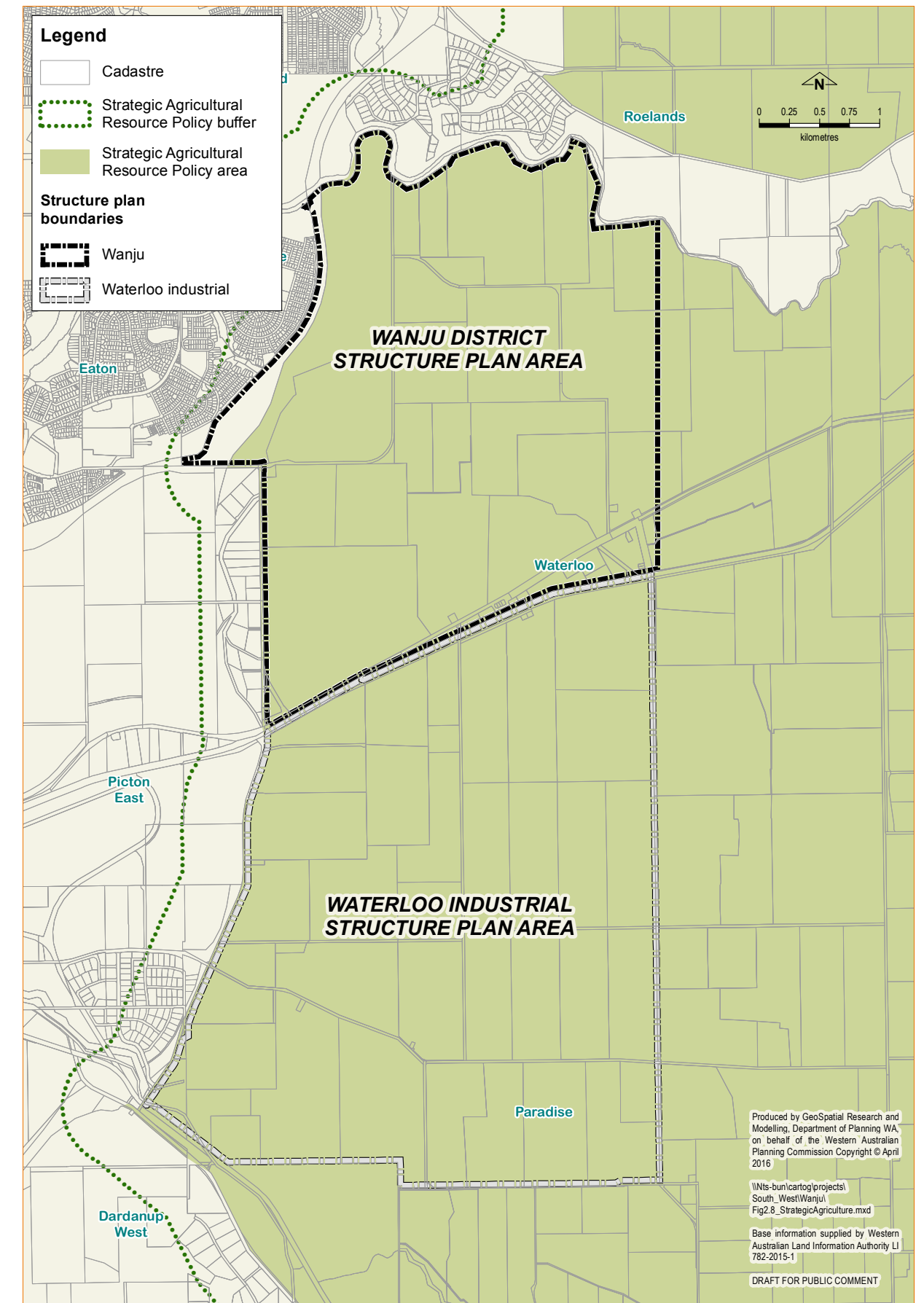


Figure 2.11: Strategic agricultural resource policy

### 3 Land Use and subdivision requirements

#### 3.1 Land use

The Waterloo Industrial Park is proposed to be a water and energy sensitive industrial business park designed to provide a major new focus of economic activity, employment growth and service delivery for the Greater Bunbury region for the long-term.

It is proposed that Waterloo will accommodate a diverse range of industrial activities and associated supporting land uses and a high level of amenity and built form outcomes expected to be found in a modern, well-planned industrial business park estate.

#### 3.2 Industrial

The main element of the DSP is the identification of 1350 hectares for industrial uses (gross), which includes land required for major and minor roads and drainage infrastructure. Given the size and scale of the DSP area development will take several decades to complete. It will be critical for the success of the Waterloo Industrial Park that the DSP and subsequent local structure plans are sufficiently flexible and adaptable to enable modern businesses to thrive. The requirements of businesses in the future may well differ significantly from those of today and Waterloo will need to be accommodating to these future needs.

#### 3.3 Movement networks

For industrial parks to be successful and thrive it is essential that they have good access to the strategic highway network. There are proposed to be four highway accesses onto the wider strategic highway network for Waterloo Industrial Park:

- via the intersection between Wireless Road and the Bunbury Outer Ring Road
- proposed link from Martin Pelusey Road (north) onto Hynes Road and further north onto Forrest Highway
- Waterloo Road (south) onto Ferguson Road and Boyanup-Picton Road and
- the proposed link from Martin Pelusey Road (south) onto Boyanup-Picton Road.

Within the DSP area a broad network of integrator-A roads has been identified (Figure 2.1). Further transport modelling for the Waterloo Industrial Park, and surrounding area, will need to be undertaken and the nature of the internal road network may need to be altered for the final DSP.

The development of the proposed internal road network will be undertaken in a staged manner, with the expectation that single-lane carriageways will be sufficient for the integrator roads in the short to medium term. Integrator road intersections will be built as roundabouts in the first stage with the need to upgrade to traffic signalised junctions as traffic volumes dictate.

#### 3.4 Water management

The intention is that Waterloo Industrial Park, and the Wanju urban extension area, be water-sensitive developments, which will be achieved by applying water management in accordance with the principles set out in *Better urban water management* (WAPC, 2008). This will ensure integrated land and water planning to provide social amenity, environmental protection and resilience to climate change (including water supplies), through the adoption of water sensitive urban design and green infrastructure.

A key issue for development at Waterloo, and Wanju, will be the management of surface water. Being a comparatively flat area with high perched water table, surface water is inclined to pool over the winter and spring months with the lack of gravitational force required to move the water further down the catchment. To counteract this inundation of the area a network of interconnecting drainage corridors traversing both DSP areas, together with detention basins, are proposed with development.

Drainage corridors are proposed predominantly in a north-south and east-west alignment, and generally 500 metres apart and varying in width from 20 metres, up to potentially a maximum of 50 metres in some corridors. The corridors are designed to contain stormwater swales, most of which are likely to be about 15 metres wide, and which will carry stormwater across the DSP area.

The exact location of swales will be determined during development of local structure plans taking into account the built form, land uses and road layout. To ensure protection of the life and infrastructure during major events, floodwaters will be detained throughout the urban form. This will assist in slowing down flood flows and ensure the flood regime of the general area (including the Ferguson River) is not increased. This will be achieved in Waterloo by detaining flood waters within swales and road reserves, as well as additional detention systems as determined by the district water management strategy.

Within Waterloo public open space will be largely limited to street reserves and medians while in neighbouring Wanju it will include district sports fields and school playing fields, which will require significant amounts of water throughout the dry summer months. Other areas of open space can be landscaped with water-wise plants or left as natural bushland, and therefore will require little or no additional watering during summer. Given that groundwater allocations are fully or almost fully allocated, and the high cost of scheme water, it is essential that landscaping and reticulation is done as cost effectively and efficiently as possible.

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There will be a high demand for fit for purpose water in both Waterloo and Wanju. Supply options for fit for purpose irrigation water for Waterloo and Wanju will be guided by the outcome of the water supply planning as identified in the *Wanju and Waterloo Water Servicing Report* (GHD 2018). The demand for fit for purpose industry process water is unknown and has not been investigated. However, through planned efficiency measures (for example, . piping of the irrigation system) Harvey Water has indicated it may be able to provide a cost-effective source.

### 3.5 Standard infrastructure

#### 3.5.1 Existing infrastructure

##### **Water supply**

Mains water to the Waterloo DSP area is currently serviced by Aqwest with a water mains pipe running through the north-western part of the area. The Water Corporation operates the potable water supply to the residential areas of Eaton, to the west of Wanju, and to the townsite of Dardanup. Existing businesses and residents rely on their own individual systems to provide potable water.

##### **Sewerage**

The DSP area is currently not serviced by a reticulated sewage system and existing residents and businesses rely on their own individual systems to provide wastewater treatment.

The Water Corporation operates schemes in the urban areas of Eaton and Millbridge immediately to the west of the DSP area. Wastewater from these areas is sent to the Dalyellup treatment plant.

##### **Electricity**

Western Power currently owns a 40 hectare site in the Wanju DSP area which they have previously identified to include the future provision of an electricity sub-station to accommodate new development in the area. Due to the location of this site in close proximity to area set aside for the town centre a new site will need to be found for a sub-station. The draft Wanju DSP identifies two hectares in the south western corner of the Wanju DSP area as an option, while another option is that it could be located within the Waterloo Industrial Park DSP area or adjacent to it.

Currently three Western Power 132 kilovolt overhead transmission lines traverse the Waterloo DSP area:

- the Picton-Pinjarra/Busselton line, running north-south from South Western Highway to the west of its junction with Wireless Road
- the Picton sub-station to Worsley transmission line running almost parallel to South Western Highway and the railway line in the northern portion of the DSP area

- the Muja to Picton substation transmission line running in a north-west to south-easterly direction across the mid portion of the DSP area.

Unlike Wanju the transmission lines through Waterloo are unlikely to require relocating as development proceeds as the density of development will be much lower and their presence is not an incumbent to the design.

##### **Gas**

The ATCO high-pressure gas pipeline runs north-south alongside the western boundary of the DSP area, parallel to the alignment of the Bunbury outer ring road (Figure 1.1) and through the proposed light industrial precinct. The pipeline has the potential to supply gas to the Waterloo and Wanju DSP areas. A mains extension is not required but a network pressure reducing station on the trunk main will be required to supply the distribution network within the DSP areas.

High-pressure gas mains will be located within the distributor road reserves and infrastructure corridors with reticulation systems of underground pipes in individual precincts.

##### **Telecommunications**

Most of the DSP area has a national broadband network service currently available via a fixed wireless connection.

#### 3.5.2 Future infrastructure

##### **Site works**

The site works at Waterloo will be largely dictated by the type and scale of industrial development that occurs in the DSP area. Major infrastructure within the DSP area that will require significant engineering will include:

- the Bunbury outer ring road, and associated cycleways, culverts and noise attenuation, and intersection with Wireless Road
- grade separations of Hynes Road and Waterloo Road over the rail line and South Western Highway
- urban water management including stormwater and groundwater management including, water quality and re-use opportunities
- development of a new arterial drainage network to safely convey flood flows during major events.



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### **Water Servicing**

The timely provision of water servicing needs for industrial, commercial and community business and facilities is essential. However, long-term needs must be considered during the planning and design of staged development, so as not to constrain future development stages and the overall vision for both Waterloo and Wanju.

There is a need to achieve efficient and fit-for-purpose use of all water sources in a drying climate. Local groundwater resources, which are currently the primary source of potable and non-potable use, will be insufficient to meet all of Waterloo's projected water requirements over the next 40 years.

In accordance with *State Water Strategy* (2007) and the *South West Water Forever* (2015) targets, total water usage should aim to be reduced to 100 kilolitres per person per year for residential use, with 40-60 kL of this usage being potable water. This may be achieved through the mandating of water efficient fittings and appliances, but would be significantly enhanced by the mandating of plumbed-in rainwater tanks.

It is the developer's responsibility to appoint a service provider(s) (water, wastewater, drainage and/or non-potable water) for their development. Traditionally the appointment has defaulted to the established service providers within proximity of the development area, that is the Water Corporation or, Aqwest in Bunbury. However, in a few cases the land developer have chosen a private licensed service provider.

Work commissioned by the Department of Water and Environmental Regulation (*Wanju and Waterloo Water Servicing*, GHD, 2018) indicates that there is no clear water service provider(s) for Wanju and Waterloo. One wastewater and two water service provider (WSP) licences currently exist over the DSP areas, held by the Water Corporation and Aqwest. Both potable water service providers have some potable water infrastructure in the broad vicinity of the development, but this is largely reticulation-sized pipes.

In addition, Harvey Water is an existing fit for purpose service provider, currently supplying irrigation water to agricultural land via an open channel system. Through planned efficiency measures (closed piping of the irrigation system) Harvey Water has indicated it may be able to provide a cost-effective source.

The GHD *Wanju and Waterloo Water Servicing* report, commissioned by the Department of Water and Environmental Regulation, highlights the four key planning instruments for embedding water servicing principles into development at Wanju and Waterloo:

- the Shire of Dardanup Local Planning Scheme (LPS), providing a statutory framework to achieve the principles
- the District Structure Plan (DSP), providing a strategic planning framework to achieve the principles, and
- the District Water Management Strategy (DWMS), which will provide an implementation framework to achieve the principles.

The report also set out the following water servicing principles:

1. As a primary approach, water service providers and developers are required to incorporate leading-edge water service solutions, including consideration of integrated water cycle management solutions, in their infrastructure planning.
2. Optimal water servicing solutions will be proven by a triple bottom line assessment of viable options; and shown to be financially viable, wherein there is a means of recovering costs through charges.
3. Long-term water servicing needs will be consistently, fairly and equitably defined for residential, commercial, industrial and community customers, based on a robust whole-of-water-cycle balance that takes into account the best available climate forecasts.
4. Development of optimal water servicing solutions will be completed for local level structure planning and enable timely implementation at subdivision stage. Staged implementation will not limit the ability to deliver the optimal WSS for the entire urban footprint, as defined in the district structure plan(s).
5. Optimal water servicing solutions will be resilient, flexible and adaptable to external factors, including drying climate, water policy reforms, changes in demand profiles, commercial servicing options and emerging technologies.
6. As staged development progresses, there will be opportunities for beneficial collaboration between multiple water service providers, in any part of the water cycle.

### **Waste management**

The management of waste from Waterloo and Wanju will be a significant issue and opportunity for the developments. An integrated waste and resource recovery system will provide the opportunity to effectively manage the expected mix and volume of waste and minimise the amount of material being put into landfill, while minimising health and environmental impacts and creating local jobs and investment.

### **On-site infiltration**

Taking into account drainage from roofs and hard-standing within lots as well as drainage from roads, the total quantity of stormwater is expected to increase once Waterloo DSP area has been developed.

The general requirement in Western Australia for stormwater systems is to mimic the predevelopment hydrology. Small events should be managed for quality and quantity as close to their source as practicable. For major events up to the 1% AEP (previously defined as the 100 year average recurring interval event) where it will

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not detrimentally impact the flood regime of the general area and the manager of the receiving system approves additional discharge may be released. This may not occur through the Ferguson River nor the lower reaches of Millars Creek, but may be considered for discharges to the Collie River.

Due to the nature of the local soils and topography within the DSP area stormwater currently saturates the top soil and pools on the surface or passes off-site via the Water Corporation's rural drains towards Millars Creek or the Ferguson River.

### **Stormwater infrastructure measures**

Future stormwater management should be viewed as a series of linked components, including structural and non-structural components which collectively meet water quality and water conservation objectives. These measures should include consideration for bio-filtration systems (integrated with street and open space landscaping), stormwater swales, infiltration and nutrient stripping basins, storage basins or infiltration tanks, and non-structural measures to minimise nutrient and pollutant loads.

### **Electricity**

The development of Waterloo will require supplying of electricity from the existing system, although the capacity is limited and will need upgrading. Internal or local power reticulation will require a sub-station of approximately two hectares. The location of the sub-station will be dependent on the alignment of the transmission lines across Wanju, however, an area in the south-east corner of Wanju has been identified in the draft Wanju DSP. Unlike Wanju the proposal for development at Waterloo is that the existing alignment of overhead 132 kilovolt transmission lines along their current alignments will be retained.

### **Sustainable energy alternatives**

A sustainable infrastructure strategy should be undertaken at the next phase of planning to investigate incorporating alternative sustainable energy supplies, such as wind and solar.

One alternative energy supply approach is to operate a grid connected photovoltaic cell network to generate electricity. Photovoltaic cells convert solar energy into electricity and can be installed on the rooftops of buildings. The power from the photovoltaic cells can be used directly by local businesses, and any unused power can be fed back into the network and generate a revenue for the owner.

Photovoltaic cells have a relatively high upfront installation cost, especially in comparison to fossil-fuel energy. However, the cells have few running and maintenance costs once installed. The advantage of a grid-connected photovoltaic cell system is the significant reduction in greenhouse gas emissions and a substantial step forward in establishing Waterloo and Wanju as a leader in innovation and sustainability best practice.

### **Gas**

An existing 200 millimetre ATCO gas pipeline runs north-south through the western part of the DSP area and will be able to be accessed to help service the new lots and premises. High-pressure gas mains will be located within the distributor road reserves and infrastructure corridors with reticulation systems of underground pipes within each development precinct.

### **IT and communications**

The provision of a high-speed broadband and mobile phone network will be critical to the economic success of Waterloo. A local system of cellular services antennae and optic fibre network cables will be connected to switching stations with all cables being underground within road reserves. Exchanges and switching stations will be housed in buildings located within the town or local centres, with such buildings being designed and constructed to integrate with neighbouring buildings.

### **Sustainable built form**

For Waterloo to achieve the sustainability it aspires, attention will need to be paid to provision of infrastructure and built form which actively reduce resource consumption, at the more detailed phases of planning. Consideration will need to be given to improving the efficiency and sustainability of infrastructure at every level of planning, from district headworks upgrades to appliances used in buildings. To this end, the built form guidelines required for the redevelopment will need to clearly outline expectations in regards to building orientation, thermal mass, appliances, on-site renewable energy generation, water and wastewater harvesting and re-use systems, among other sustainability initiatives.

### **Landscaping**

One of the general planning principles for Waterloo and Wanju is the provision of trees and other landscaping, integrated with water sensitive urban design, along all streets to provide shade and reduce the urban heat island effect, together with high quality and well landscaped public spaces.

To provide more detail on the implementation of such a landscape vision for Wanju the Department of Water and Environmental Regulation, in conjunction with the Department of Planning, Lands and Heritage and the Shire of Dardanup, has produced a *Landscape Vision Plan* for Wanju and Waterloo (2018). The report provides an outline of the key landscape principles and their justifications for streetscape landscaping for Wanju and Waterloo.

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### ***Infrastructure coordination, servicing and staging***

Much of the significant standard infrastructure will have to be provided prior to industrial development, including the provision of arterial drainage infrastructure. Staging and pre-funding of this infrastructure will need to be successfully managed for the development to proceed in a timely fashion. A development contribution plan will need to be finalised to ensure the costs are shared fairly and reasonably between the developer, landowner, investors, local, State and federal governments.

These elements are extremely difficult to implement in a piecemeal fashion. Some site and drainage remediation works may cross ownership boundaries, which will require a coordinated approach between landowners and government agencies. Given the level of fragmented ownership and the extent of infrastructure requirements for the development, implementation will need to be closely coordinated.

The provision of the infrastructure will be set out in detail in a future implementation and staging strategy and further information will be available on this for the final version of the DSP from the servicing needs investigation report.

### ***Development contribution arrangements***

Development contributions can be sought for items of infrastructure required to support the development of an area. These can include the standard infrastructure requirements of:

- land contributions for public open space, foreshore reserves, schools and roads
- infrastructure for water, sewerage, drainage works, electricity supply infrastructure and other public utilities
- all roads, footpaths, shared paths and traffic works within a subdivision
- monetary contributions for standard water, sewerage and drainage headworks for off-site major infrastructure works.
- community infrastructure such as libraries, community halls and sports facilities

A development contribution plan will be produced to outline the development contribution arrangements for Wanju. This will be formalised as an amendment to the local planning scheme and, once approved, effectively forms part of the local planning scheme hence ensuring statutory compliance.

The local authority will have responsibility as custodian and administrator of the development contribution plan, including the formal collection of contributions and their expenditure, in accordance with the plan. This work could be outsourced by the council. A key component of the development contribution plan will be the infrastructure cost schedule.



Acronyms and abbreviations

DSP	District structure plan
GBRS	Greater Bunbury Region Scheme
ha	hectares
SPP	State Planning Policy
WAPC	Western Australian Planning Commission

References

*Ethnographic and Archaeological Heritage Assessment Report 2014* (Big Island Research)

*Flora and Fauna Survey 2014* (GHD)

*Geotechnical Survey Report 2014* (Soilwater Consultants)

*Integrated Water Strategy 2016* (Calibre Consulting)

*Servicing Needs Assessment 2016* (Integran)

*Strategic Overarching Bushfire Risk Management Plan 2015* (RUIC)

*South West Region Economic and Employment Land Strategy 2014* (WAPC)

*Bushfire Hazard Level Assessment - Wanju, Waterloo and Picton South District Structure Plans* (Strategen, 2017)

*Wanju and Waterloo Water Servicing* (GHD, 2018)

*Landscape Vision Plan* (Shire of Dardanup, 2018)

*Waterloo Agri-Food Planning Analysis* (June 2018)

*District Water Management Strategy 2020* (Calibre Consulting)

## Appendices

## Appendix 1 – Existing Planning and Regulatory Framework

### Planning history

The DSP area is currently zoned rural in the Greater Bunbury Region Scheme and the Dardanup Local Planning Scheme. Various options were considered in terms of accommodating additional new development within the Greater Bunbury sub-region. The endorsed *Greater Bunbury Strategy 2013* identified the DSP area as a medium to long-term industrial expansion area.

### Planning policy analysis

Waterloo was selected as the preferred urban expansion area by the WAPC, in the endorsed *Greater Bunbury Strategy 2013*. It was selected as the preferred location due to a number of factors including:

- its proximity to Bunbury central business district
- good transport links to Bunbury central business district and other employment areas
- area is contiguous to established residential area of Eaton and the employment areas of Picton and Preston
- the development of the Waterloo Industrial Park and Wanju are expected to facilitate co-servicing and produce a number of synergies in terms of infrastructure
- the provision of efficient and safe transport options can be provided to adjacent residential and employment areas
- it can provide a high degree of urban containment and provide for up to 28,600 dwellings
- infrastructure providers have supported this location
- the development area is clearly bounded
- Waterloo has relatively few environmental constraints, such as remnant vegetation, flood risk, bushfire, mosquitos and storm surges.

### State Planning Strategy 2050

The *Western Australian State Planning Strategy 2050* (WAPC, 2014) aims to guide sustainable development of the state for the next four decades. It supports the draft *Perth and Peel@3.5 million* (WAPC, 2015), *Directions 2031 and Beyond* (WAPC, 2010), *State Planning Policy (SPP) 3 Urban Growth and Settlement* (WAPC, 2006) and the various recent planning reform initiatives of the WAPC. One of the fundamental goals

is to facilitate co-ordinated and sustainable economic development. To achieve this goal a suitable and affordable supply of land needs to be made available for development to meet the long-term needs of people across the State.

### *Planning and Development (Local Planning Schemes) Regulations 2015*

The Regulations were gazetted on 1 September 2015 and came into effect on 19 October 2015. They replaced the Town Planning Regulations 1967 (as amended). The Regulations govern the way local planning strategies and local planning schemes are prepared, consolidated and amended. To assist with the implementation of the Regulations.

### Relevant State Planning Policies (SPPs)

#### *SPP 1 State Planning Framework Policy Variation 2 (WAPC, 2006)*

State Planning Framework unites existing State and regional policies, strategies and guidelines within a central framework which provides a context for decision-making on land use and development in Western Australia. It informs the WAPC, local government and others involved in the planning process on those aspects of State level planning policy which are to be taken into account, and given effect to, in order to ensure integrated decision-making across all spheres of planning.

#### *SPP 2 Environment and Natural Resources Policy (WAPC, 2003)*

The objectives of this overarching state planning policy are:

- to integrate environment and natural-resource management with broader land-use planning and decision-making
- to protect, conserve and enhance the natural environment
- to promote and assist in the wise and sustainable use and management of natural resources.

#### *SPP 2.9 Water Resources (WAPC, 2006)*

SPP 2.9 requires land use planning to contribute to the protection and wise management of water resources by ensuring planning takes into account total water cycle management and water sensitive urban design principles.



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### **SPP 3 Urban Growth and Settlement (WAPC, 2006)**

The objectives of this policy are:

- to promote a sustainable and well planned pattern of settlement across the State, with sufficient and suitable land to provide for a wide variety of housing, employment, recreation facilities and open space
- to build on existing communities with established local and regional economies, concentrate investment in the improvement of services and infrastructure and enhance the quality of life in those communities
- to manage the growth and development of urban areas in response to the social and economic needs of the community and in recognition of relevant climatic, environmental, heritage and community values and constraints
- to promote the development of a sustainable and liveable neighbourhood form which reduces energy, water and travel demand while ensuring safe and convenient access to employment and services by all modes, provides choice and affordability of housing and creates an identifiable sense of place for each community
- to coordinate new development with the efficient, economic and timely provision of infrastructure and services.

### **SPP 3.6 Development Contributions for Infrastructure (WAPC, 2009)**

SPP 3.6 sets out the principles and consideration applying to development contributions for the provision of infrastructure required to accommodate new development.

### **SPP 3.7 Planning in Bushfire Prone Areas (WAPC, December 2015)**

SPP 3.7 sets out the planning hierarchy and information required at each stage of the planning process in relation to development in bushfire prone areas.

### **SPP 4.2 Activity Centres for Perth and Peel (WAPC, 2010)**

SPP 4.2 specifies broad planning requirements for the planning and development of new activity centres in Perth and Peel. However, for regional centres where it is applicable and relevant, such as in Greater Bunbury, the policies set out in the SPP can be used.

### **Shire of Dardanup Local Planning Strategy (2015)**

The Shire of Dardanup's Local Planning Strategy was adopted by the council on 12 March 2014 and published in April 2015 within the Shire of Dardanup. The main objectives of the local planning strategy are to set out the Shire's broad vision and longer-term directions for land use and development, and to provide a strategic direction for the preparation of Local Planning Scheme No.9.

### **Statutory Planning Context**

#### **Greater Bunbury Region Scheme**

The *Greater Bunbury Region Scheme* (GBRS) came into effect on 29 November 2007 applying to the area comprising the City of Bunbury and Shires of Capel, Dardanup and Harvey. It sets out the proposed land-use zoning for uses within the region and provides the legal basis for planning in the Greater Bunbury sub-region. The current GBRS zone for the DSP area is rural, the exception being the primary regional road reserve for the initial alignment for the Bunbury outer ring road and South Western Highway.

#### **Shire of Dardanup Town Planning Scheme No.3**

The Town Planning Scheme for the Shire of Dardanup looks to zone land in the Shire for the purposes set out in the Scheme. It looks to consolidate the urban areas of Dardanup, Burekup and Eaton and control the building in those areas of new structures between or adjacent to existing buildings. The scheme will need to be reviewed following the endorsement by the WAPC of the DSP.

## Appendix 2 – Strategic Environmental Impact Assessment

### Introduction

Waterloo was selected as the preferred option for strategic industrial development for Greater Bunbury by the *Greater Bunbury Strategy 2013*, alongside Wanjua as the urban expansion area, due to its comparatively minimal environmental constraints. The Strategy recognised that while land already zoned urban will be the most appropriate for development due to its minimal environmental impact there will continue to be a need for greenfield development in the long-term.

Among the key criteria in the selection of Waterloo and Wanjua as the preferred greenfield options for industrial and urban development included:

- Protect and enhance biodiversity, air quality, heritage and waterway health. Maintains or improves areas of regionally-significant terrestrial and aquatic biodiversity. This includes regionally significant vegetation communities, critical habitat, threatened species, population, ecological communities and their habitats
- Maintain or improve existing environmental condition for air quality
- Maintain or improve existing environmental condition for water quality so that it is consistent with community water quality objectives for recreational water use and river health
- Catchment and stormwater management planning

### Environment

As an area of farmland that has been largely cleared and used for agriculture for 100 years or more there are minimal environmental constraints in the DSP area. There are no Ramsar listed sites, or Wetlands of National Importance within the site or immediate surrounds. The site does, however, drain to the Leschenault Estuary located between five and 10 kilometres to the north-west of the DSP area and is an internationally important bird habitat.

The DSP area is predominantly composed of a gently sloping plain which gradually falls in a west/north-westerly direction from 28 metres (Australian height datum) in the south-east corner of the DSP area to 15 metres along the northern boundary. The slopes in the area between Millars Creek and the Ferguson River generally vary between a 1 in 300 slope and 1 in 500 slope. The entire DSP area is classified as a wetland by the Geomorphic Wetland Dataset.

There are some small, low sand rises located along the western edge of the DSP area which rise approximately two to three metres above the surrounding plain.

### Climate

Greater Bunbury is subject to a temperate Mediterranean climate of cool and wet winters, and hot and dry summers. The annual mean rainfall is about 734 millimetres (median 698 millimetres) for the nearest Bureau of Meteorology weather station at Carey Park in Bunbury. About 80 per cent of this rain falls on average in the five months between May to September. Average winter temperatures range between a minimum of seven degrees Celcius and 17.3 degrees Celcius maximum, and summers ranging from a minimum of 15.4 degrees Celcius and a maximum average of 30.1 degrees Celcius. There are regular extremes outside of these average temperatures.

The effect of this climate is that the subject land's waterways and wetlands tend to be seasonal in nature apart from those paddocks that benefit from irrigation. The groundwater also is influenced by the seasonality of the rainfall and temperatures and commonly there is in the order of a two metre variation in vertical groundwater levels.

### Ferguson River catchment

The Ferguson River and tributaries is proclaimed under the *Rights in Water and Irrigation Act 1914* and its catchment includes approximately 460 hectares of the southern part of the DSP area. The area within the Ferguson River catchment in the DSP area represents only a small proportion of the total river catchment.

The Ferguson River skirts just south of the southern boundary of the DSP area. The Ferguson River is very different in nature to the Collie River system and more akin to Millars Creek, in that it does not have large incised banks cutting into the surrounding plain. This results in the potential for more significant impacts on the development area from regional flooding.

Surface water from Waterloo discharges into the Collie River and Preston River, which is a management area declared under the *Waterway Conservation Act 1976*. The purpose of this management area is protection of the Leschenault Inlet which has high social and environmental values. The Department of Water has published the *Leschenault Estuary water quality improvement plan* (DoW 2012) that provides actions relate to water quality that need to be considered in the development of Waterloo.

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### Millars Creek catchment

The Millars Creek catchment comprises the majority of the DSP area, covering approximately 900 hectares. Within this catchment all surface water feeds through to Millars Creek which joins Collie River approximately one kilometre downstream of the western boundary of the Wanju DSP area.

The entire catchment of Millars Creek extends eastwards into the foothills of the scarp. Small waterways, originating on the scarp, flow into the DSP area where, prior to farming, they would have dispersed out across the flat plain, with no defined channel. A series of drains, part of the Water Corporation Rural Drainage Scheme, has been installed to allow surface movement of this water by acting as localised waterways, directing flows across flat paddocks and sometimes through slight sand rises that may previously have held water back.

In the south-east corner of the Wanju DSP area Millars Creek is connected to the Victory Drain which runs adjacent to Waterloo Road for the length of the Waterloo DSP area boundary and takes much of the surface flow upstream of the DSP area into Millars Creek. On the western boundary of the DSP areas, the Vindictive Drain also discharges to Millars Creek.

Surface water from Waterloo discharges into the Collie River and Preston River, which is a management area declared under the *Waterway Conservation Act 1976*.

The purpose of this management area is protection of the Leschenault Inlet which has high social and environmental values. The Department of Water has published the *Leschenault Estuary water quality improvement plan* (DoW 2012) that provides actions relate to water quality that need to be considered in the development of Waterloo.

### Harvey Water irrigation channels

Harvey Water's irrigation channels bring untreated water for summer irrigation from dams on the scarp. During periods of heavy rainfall, some of these channels also assist with moving surface water across the landscape. This irrigation water currently comes from the Wellington Dam. This water is generally of a good quality, although salinity levels are in the region of 1000 parts per million. The water is mainly used for flood irrigation of pasture, for which the salinity levels are acceptable.

Approximately 10 to 12 gigalitres per annum are currently provided to the DSP areas. There is currently around 46 gigalitres allocated for irrigation within the system not being used.

### Surface water

The effect of the concentration of area's rainfall in the winter and spring is that the waterways and wetlands tend to be seasonal in nature, apart from the areas irrigated by Harvey Water drains. The flat nature of the area means there is sheet flooding across it after extended rainfall, especially true in late winter once the soil is

waterlogged; meaning the ability for water to permeate into the soil profile is greatly reduced. Under these conditions, the water tends to sheet across the site until it reaches the constructed rural drainage network.

Large portions of the plain will also receive shallow seasonal inundation in late winter and early spring. The inundation is largely due to the duplex soil holding groundwater close to the surface. This inundation was historically more widespread, however, the creation of the rural drainage network has allowed the water to be moved downstream more quickly and thus reduced the area and depth of inundation.

Waterloo is located within the Lower Collie Surface Water Allocation Plan area/ Lower Collie Tributary 9 Subarea and Preston River and Tributaries surface water management area. Water licensing in this area is managed by the Department of Water under the *Rights in Water and Irrigation Act 1914*. The department's *Lower Collie surface water allocation plan* (2015) sets out how much surface water can be abstracted from each resource per year (the water allocation limits). The plans also outline how the department manages abstraction through licensing for now and into the future.

Waterloo has two surface water resources within its boundary. These comprise the Lower Collie Tributary 9 and Ferguson River 4 resources, of which there is 400,000kL and 165,000kL available respectively. It is important to note that water would need to be pumped or diverted from the river during period of high flow (generally winter time), which will result in the need for significant storage to allow summer time use.

There will be a requirement to obtain a permit for any works that will interfere with the bed or bank of a water course within the Waterloo area. Permits are not required by the Department of Water for works associated with Harvey Water irrigation channels or Water Corporation rural drainage. However permission of Harvey Water or Water Corporation would be required.

Surface water from Waterloo discharges ultimately into the Collie River and Preston River, which is a management area declared under the *Waterway Conservation Act 1976*. The purpose of this management area is protection of the Leschenault Inlet which has high social and environmental values. The Department of Water has published the *Leschenault Estuary water quality improvement plan* (DoW 2012) that provides actions relate to water quality that need to be considered in the development of Waterloo.



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## Soils and geology

As part of the background for the Wanju and Waterloo DSPs a geotechnical report on soils was compiled by Soilwater Consultants in 2014 for the Shire of Dardanup. The study identified that due to heavier soils and high groundwater levels, this area is considered to have wetland characteristics, which is supported by the geomorphic wetland database. In winter and spring considerable surface water is present throughout the area, with low-lying areas and drainage lines consistently filled with water. This perched system is ephemeral and the proposed urban development will require a strong emphasis on the management of surface water across the site, particularly for extreme flood events.

These areas of perched water are created when the relatively thin layer of Bassendean Dunes become saturated and water sits on top of the relatively impermeable, underlying clayey Guildford Formation, see Figure A4.1. The areas generally drain rapidly and dry out when intercepted. The Bassendean Dunes and Guildford Formation sit on top of the Yoganup Aquifer, which is a confined aquifer located approximately 15 metres below the surface of the land, constrained by the clay sediments of the upper Guildford Formation and lower Leederville Formation.

## Soil contamination

A detailed contaminated site analysis has not been undertaken. The detailed Geotechnical report carried out for the Wanju DSP area states that for the majority of that area the risk of contamination, apart from increased nutrients associated with agricultural uses is likely to be low, and this is likely to be the case for Waterloo as well.

To the north-east of the DSP area, on the Austral Brick site Lot 50 Waterloo Road, there is the potential for contamination associated with this land-use and an earlier refuse disposal area. This may include lateral movement of contaminants within the groundwater, which at that location flows in a north westerly direction.

## Acid sulphate soils

Acid sulphate soils occur throughout the Swan Coastal Plain, including the Waterloo DSP area. The acid sulphate soil risk mapping indicates that the DSP area is mapped as having a 'moderate to low risk'.

Future detailed studies may be needed to determine the status of the soils in particular areas, especially in any peaty wetland systems or where coffee rock/iron hardpan is found. Sand dune rises are unlikely to have a significant acid sulphate soils risk; however, this has not been delineated in the broad-scale mapping.

Acid sulphate soils do occur in deeper sediments but these are unlikely to be influenced by any surface development, including deep sewage lines.

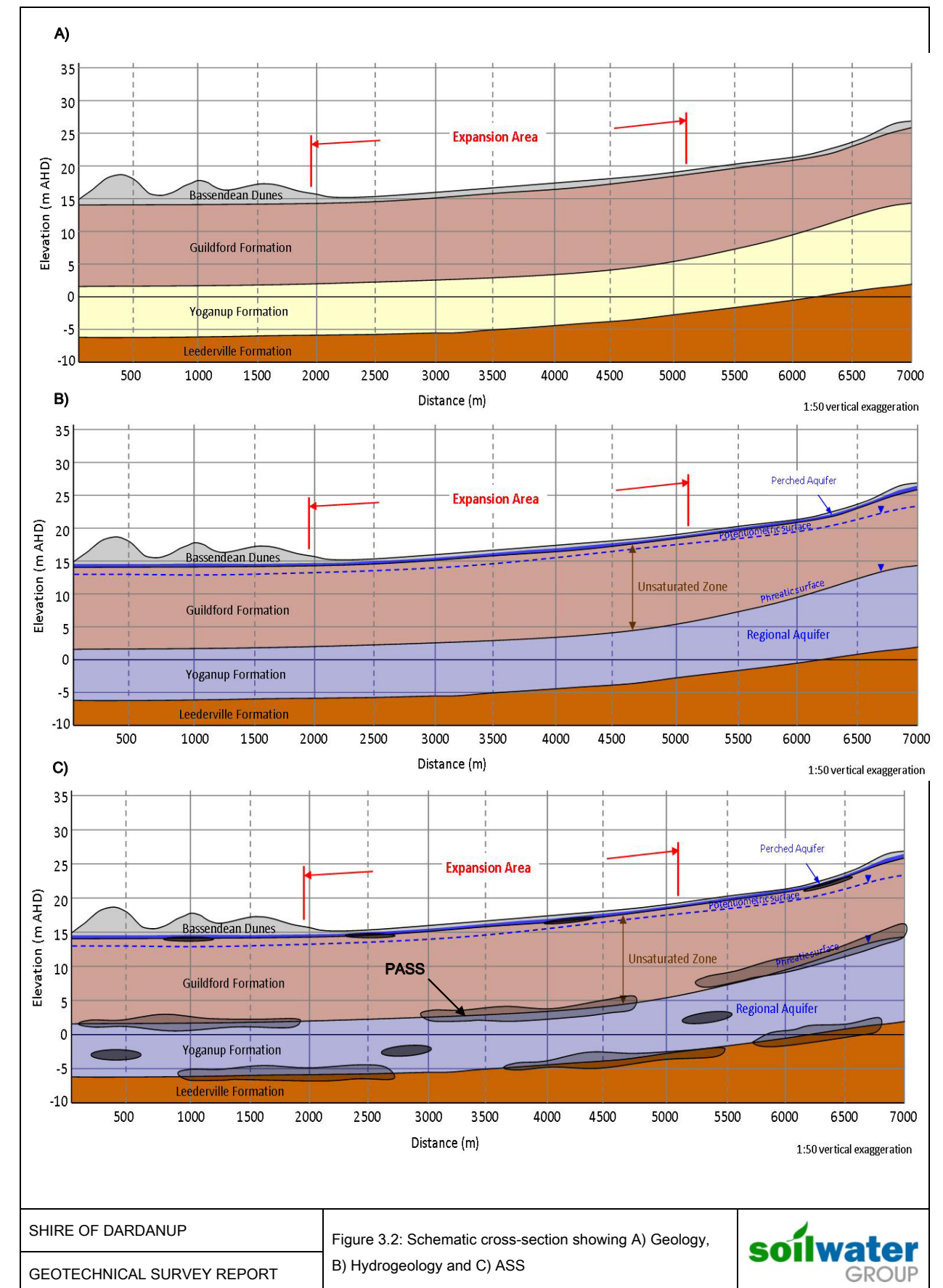


Figure A4.1: Cross-Section of Geology

# Waterloo Industrial Park

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### Geotechnical considerations

The geotechnical report for the Waterloo DSP area (and Wanju DSP area) considered the potential geotechnical risks and issues associated with the conditions which may impact on the proposed development. To assess the geotechnical requirements for development land needs to be classified under the Australian Standard (AS) 2870-2011 Residential slabs and footings – construction.

The soils of Waterloo (and Wanju) have a high moisture content. The geotechnical report classifies them as Class P, with footings having a greater propensity to damage, and footing design must take this condition into account. However, the assessment suggests that the classification could be improved to Class M with the utilisation of some fill material. A more detailed geotechnical assessment has been commissioned and will provide more specific information and advice.

### Groundwater Resources

Waterloo is located within the Bunbury Groundwater Area. Water licensing in this area is managed by the Department of Water under the *Rights in Water and Irrigation Act 1914*. Groundwater is a low cost water source for surrounding sectors in the area. The department's *South West groundwater areas allocation plan (2009)* sets out how much groundwater can be abstracted from each resource per year (the water allocation limits). The plans also outline how the department manages abstraction through licensing for now and into the future.

There are three resources underlying Waterloo comprising the Superficial Swan (unconfined), Leederville and Yarragadee South aquifers. The Leederville and Yarragadee South confined resources are fully allocated at the time of publishing, and there is approximately 220,000kL available in the Superficial Swan.

The superficial aquifer consists of different superficial formations. The Guildford clay is the dominant formation across Waterloo but it is an aquitard and is unlikely to yield water of any significance. The underlying sands of the Yoganup formation may provide a potential source of groundwater. The formation was deposited along the base of the Whicher Scarp and while existing bores appear to have intersected the Yoganup formation inside the Waterloo project area, it is not clear how far west the formation extends. As such the yields and water quality of the superficial aquifer are likely to be highly variable across the Waterloo area.

### Superficial groundwater

Groundwater responds to the seasonality of rainfall and temperature. There is commonly a two or more metre variation in the vertical groundwater levels, as water moves through to the site's drains and waterways, or is evapo-transpired over summer, without additional water entering the soil profile from rainfall.

The Department of Water is currently undertaking a monitoring program to more fully understand the situation with the shallow superficial groundwater (as well as potential deeper aquifers) within the DSP areas. The results of this modelling will be available in early-mid 2018. Some raw data has been made available, from which consultants carrying out the integrated water strategy have developed a basic groundwater contour map. A depth to groundwater map has also been produced, Figure 2.4. This information is currently preliminary only to help guide decision making and is not to be used for detailed design.

Groundwater quality data has not been collected; however, nutrient levels are likely to be high due to the long-standing agricultural activities. Salinity levels may also be an issue in areas where irrigation has taken place.

### Flora

As part of the DSP's background evidence a flora and fauna survey was produced by consultants GHD in 2014. The survey highlights that the area has been almost entirely cleared of native vegetation and is dominated by introduced species and agricultural pasture. The tilling of paddocks and grazing by cattle over most of the area over many years has removed or exhausted the native seed store and nutrients in the soil.

Some remnant vegetation remains intact, generally classed as 'degraded' to 'completely degraded'. Along the banks of the Collie River there are some areas of remnant vegetation classed as 'good' to 'degraded'. There is a small tributary that enters the Collie River approximately midway along the northern boundary of the site. This contains some over-storey native vegetation (*E. rudis* and *Melaleucas*), with a degraded weedy understorey. It is seen as having a moderate ecological value.

Millars Creek, which is predominately a *Melaleuca* woodland with a mix of sedges/ rushes and weeds as understorey is also noted as having a moderate ecological value. There is also an area of high quality wetland vegetation found in the Department of Parks and Wildlife reserve in the Benang precinct between South Western Highway and the rail reserve. The Department of Parks and Wildlife has provided information on the values of this reserve and surrounds, including:

- The reserve is a conservation category wetland (1728) and there is a nearby resource enhancement wetland (1708)
- It includes a threatened ecological community – herb rich shrublands in claypans (SCP08), which is listed as endangered. The vegetation is largely intact and includes a diverse array of native flora species
- The area and surround is considered an Environmentally Sensitive Area.



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As the area is either classed as palusplain wetland or associated with waterways, the vegetation can be deemed to be either wetland or waterway dependent vegetation. The described vegetation complexes for the area include:

- very open woodlands of *melaleuca raphiophylla* over introduced pasture
- low woodland of *M. raphiophylla* and *eucalyptus rudis*
- shrubland of *melaleuca lateritia* over mixed sedgeland and heathland (in claypans)
- woodlands of *corymbia calophylla* and *Agonis flexuosa* over pasture
- open woodlands of *C. calophylla* over pasture/weeds
- scattered *E. rudis* over pasture
- mosaic of *M. raphiophylla*, *C. calophylla* and *E. rudis* woodland over weeds
- tall shrubland of *melaleuca viminea*

The development of Waterloo and Wanju provides an opportunity to treat legacy nutrients through drainage management and also rehabilitation and improve the overall environmental quality of the foreshores of the Collie River, Ferguson River and Millars Creek with the reduction in cattle movements as development progresses.

### Fauna

The native fauna habitat on site is closely linked to the small areas of remnant vegetation. The value of these areas as habitat relates closely to their current condition. Some of this vegetation also performs an ecological linkage function for fauna movement.

The cleared areas provide little habitat for native fauna species. The on-site field survey found 91 species of fauna (with three introduced species). Five of the species have conservation significance:

- Carnaby's Black Cockatoo
- Red Tail Black Cockatoo
- Western Ringtail Possum
- Water Rat
- Carter's Freshwater Mussel.

Detailed information on fauna is presented in the flora and fauna report.

### Potential environmental improvements

Much of the area has been farmed since the early 1900s. Environmental values are largely limited to Lot 310 Wireless Rd and avenues of trees along some road reserves.

The development of Waterloo (and Wanju) represents an opportunity to significantly improve the environmental values of the area. Potential improvements include:

- management of surface and groundwater systems – reducing the rate for contaminants
- (nutrients and phosphates) to be discharged to the Leschenault Estuary via groundwater and surface water
- management of superficial aquifer extraction, limiting potential for salt intrusion into the superficial aquifer and use of contaminated groundwater for unsuitable purposes
- restoration of foreshore and ridge vegetation
- vegetated connectivity improved along the Ferguson River, Millars Creek and Collie River foreshores and in the Benang precinct of neighbouring Wanju.

### Threatened ecological communities and Priority Flora

A flora and fauna study was undertaken in spring 2014 to determine the nature and condition of vegetation within and adjacent to the DSP area (and neighbouring Wanju). The study identified two federally-listed threatened ecological communities within the DSP area, in the Benang precinct of Wanju immediately to the north of the northern boundary of the DSP area:

- a number of examples of *Corymbia calophylla* – *Xanthorrhoea preissii* woodlands and shrublands of the Swan Coastal Plain, listed as endangered at a Federal level and critically endangered at a State level
- *Corymbia calophylla* – *Xanthorrhoea preissii* woodlands and shrublands of the Swan Coastal Plain, listed as critically endangered at a Federal level and vulnerable at a State level.

### Bushfire risk

As part of the background work for this DSP (and the Wanju DSP) RUIIC Fire carried out a strategic overarching bushfire risk management plan for the urban and industrial expansion areas. This assessment outlines that while the DSP areas (Waterloo and Wanju) and their surrounds contain only limited areas of vegetation which would facilitate extended bushfire, and the bushfire-related risk is not prohibitive of development, as part of a precautionary approach to the risk to bushfire mitigation both existing and proposed revegetation areas warrant the adoption of precautionary design measures.

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### Urban water management

An integrated water strategy has been undertaken to guide water management in the DSP area. The strategy provides a detailed assessment of water management initiatives and identifies areas in which additional work is required to manage all aspects of the water cycle, from stormwater runoff to the provision of potable water. Much of the work will feed into district water management strategy, the results of which will be incorporated into the final DSP.

### Water-sensitive urban design

Due to the potential constraints on groundwater use in Waterloo and Wanju opportunities to utilise as much stormwater runoff as possible should be included in the development. This should be through the consideration of water-sensitive urban design in the subdivision and drainage design to infiltrate rainwater to replenish the superficial aquifer (taking into consideration quality and contamination issues). Water-sensitive urban design seeks to incorporate stormwater drainage into the urban fabric in a manner that ensures the protection of surface and ground water quality and enhances opportunities for reuse of stormwater.

It is envisaged that the majority of stormwater from both roadways and private property will be feed into underground drains that will link to the surface swales in the multi-use corridors.

### Water management recommendations

The following summarises the conclusions and management actions recommended in the integrated water strategy.

#### Groundwater

The aquifer is generally deep and therefore is not a constraint to development. There is a shallow perched water table due to a relatively impervious layer of clay across the area. In times of heavy rainfall, and for much of the winter and spring, this leaves most of the area with a high moisture content and a good deal of surface water.

With development this perched groundwater and surface water will need to be managed effectively and the intention is for drainage swales to accommodate run-off.

#### Stormwater

Due to the constraints on groundwater use in Waterloo and Wanju, opportunities to utilise as much stormwater runoff as possible should be encouraged.

Drainage swales will be incorporated into road reserves in Waterloo. The location of the swales will take advantage of the natural catchments to minimise reworking of the area to achieve a suitable gradient.

### Potable water use reduction

Development at the neighbouring Wanju will be medium to high density residential and few dwellings will have large private gardens. Thus, the potable water use per house is likely to be significantly less than for a conventional low density development. Potential sources for domestic 'third-pipe' systems for toilet flushing and washing machines include rainwater from roofs, grey water and recycled wastewater.

An area of about 33 hectares is set aside on the western side of the Bunbury outer ring road in the Wanju DSP area, north of South Western Highway, for the potential storage of stormwater from Waterloo and Wanju. Detention wetlands in this area are proposed to treat water before its re-use, predominantly on public open space in Wanju.

### Monitoring

The principal planning themes which will need assessment and monitoring include:

- environmental - the sustainability of development and the potential impact on the surrounding remnant vegetation and proposed new community of Wanju, wetlands, scenic landscapes, natural resources, air and water quality
- social – the provision of local jobs and good access to the jobs, particularly from neighbouring Wanju
- infrastructure - the efficiency of infrastructure use into new areas, including its timely provision, cost effectiveness, opportunity for innovation, management and maintenance
- economic - the economic base to support the sustainable future of Waterloo and Wanju, including employment self-sufficiency within the two DSP areas, self-containment, diversity, opportunities for growth, innovation and enterprise.

### Sustainability context

Sustainable planning outcomes result from collaboration:

- understanding the regional and sub-regional context
- developing an acute sense of the individual characteristics of each development site
- a balanced approach to decision-making.

Sustainable development acknowledges, and responds to, the inter-relatedness of our many actions; that land-use impacts on transport mode options used, which subsequently impact on people's health and potentially on job performance. Sustainable development looks for solutions that solve targeted problems without exacerbating or creating other problems.



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The need to consider global issues, reflect State Government policy, appreciate and respond to its regional and sub-regional position, and respond to local conditions has been fundamental to the structure planning process. Achieving sustainable development demands a partnership approach with individuals and across communities, businesses, organisations and other government agencies.

Proper planning needs to involve positively shaping the places and communities in which we live, through sustainable development. It strengthens the leadership role of the community, businesses, State government agencies and local government as place shapers and sets out new ideas and opportunities for interconnected social, economic and environmental outcomes.

The DSP is committed to ensuring that sustainability initiatives are met in terms of:

- land and built form development
- resource efficiency
- encouraging business and employment opportunities that are integrated into the surrounding communities and existing business and employment area, including the port.

Four sustainability themes are recommended as cornerstones of Waterloo:

- to encourage current best practice design, technologies and concepts
- to create diversity in employment uses and businesses
- to foster innovation in the planning of industrial parks
- to generate an integrated, connected, efficient and exciting new industrial area that is able to benefit from the accessibility of the location.